



GENERALISED ESTIMATION OF PROPERTIES OF DIAMOND CRITICAL RESOLVED SHEAR STRESS, YOUNG'S MODULUS, FRACTURE TOUGHNESS, SHEAR MODULUS, THERMAL CONDUCTIVITY, VICKER'S HARDNESS, SPEED OF SOUND, MEAN FREE TIME, SURFACE, CLEAVAGE ENERGY, UV AND VISIBLE OPTICAL ADSORPTION, CHANGE IN RESISTIVITY & GOSS AND CUBE TEXTURE QUANTIFICATION OF YBCO, NI BASED, MgB_2 , $NbTi$, $BSCCO$, $FeSe$, $LaFeAsO$ SUPERCONDUCTORS, KINEMATIC AND DYNAMIC VISCOSITY OF ALUMINIUM, COPPER, IRON, CHROMIUM, MOLYBENUM, TITANIUM, MAGNESIUM, ZINC BY AN EXPANSION INTO DIRECTION COSINES $\alpha_1, \alpha_2, \alpha_3$ WITH RESPECT TO THE CRYSTAL AXES

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Abstract

In this present article, Critical Resolved Shear Stress, Young's Modulus, Shear Modulus, Thermal Conductivity, Vicker's Hardness, Speed of Sound, Mean Free Time, Fracture Toughness, UV and Visible Optical Adsorption, Surface, Cleavage Energy, Change in Resistivity of Diamond & Goss and Cube Texture Quantification of YBCO, Ni Based, MgB_2 , $NbTi$, $BSCCO$, $FeSe$, $LaFeAsO$ Superconductors is expressed by an expansion into Direction Cosines $\alpha_1, \alpha_2, \alpha_3$ with respect to the crystal axes. The General Equation of Critical Resolved Shear Stress, Young's Modulus, Yield Strength, Fatigue Strength, Ultimate Tensile Strength, Fracture Toughness, Shear Modulus, Thermal Conductivity, Vicker's Hardness, Speed of Sound, Mean Free Time, UV and Visible Optical Adsorption, Surface, Cleavage Energy, Change in Resistivity of Diamond & Goss and Cube Texture Quantification of YBCO, Ni Based, MgB_2 , $NbTi$, $BSCCO$, $FeSe$, $LaFeAsO$ Superconductors be used to determine their values at $\langle 100 \rangle$, $\langle 110 \rangle$, $\langle 111 \rangle$ directions respectively. In the present article Critical Resolved Shear Stress, Young's Modulus, Yield Strength, Fatigue Strength, Ultimate Tensile Strength, Shear Modulus, Thermal Conductivity, Vicker's Hardness, Speed of Sound, Mean Free Time, Fracture Toughness, UV and Visible Optical Adsorption, Surface, Cleavage Energy, Change in Resistivity of Diamond & Goss and Cube Texture Quantification of YBCO, Ni Based, MgB_2 , $NbTi$, $BSCCO$, $FeSe$, $LaFeAsO$ Superconductors Dynamic and Kinematic Viscosity of Copper, Aluminium, Iron, Chromium, Molybdenum, Titanium, Magnesium, Zinc, Coherence length and Texture Factor of $FeSe$ Iron Based Super Conductor $\langle 100 \rangle$, $\langle 110 \rangle$, $\langle 111 \rangle$ directions respectively. The Equation can be generalized to include any anisotropic property of material.

Keywords:

Anisotropic, Critical Resolved Shear Stress, Young's Modulus, Shear Modulus, Thermal Conductivity, Speed of Sound, Mean Free Time, Direction Cosines, Super conductors, Goss and Cube Texture, Kinematic and Dynamic Viscosity, Texture

I Introduction

Anisotropic Properties are those properties which vary with crystal direction, Anisotropic Properties of Diamond are Critical Resolved Shear Stress, Young's Modulus, Yield Strength, Fatigue Strength, Ultimate Tensile Strength, Shear Modulus, Thermal Conductivity, Vicker's Hardness, Speed of Sound, Mean Free Time, Fracture Toughness, UV and Visible Optical Adsorption, Surface, Cleavage Energy, Change in Resistivity & Goss and Cube Texture Quantification of YBCO, Ni Based, MgB_2 , $NbTi$, $BSCCO$, $FeSe$, $LaFeAsO$ Superconductors Dynamic and Kinematic Viscosity of Copper and Aluminium, Iron, Chromium, Molybdenum, Titanium, Magnesium, Zinc, Coherence length and



Texture Factor of FeSe Iron Based Super Conductor. Diamond Properties namely Critical Resolved Shear Stress, Young's Modulus, Yield Strength, Fatigue Strength, Ultimate Tensile Strength, Shear Modulus, Thermal Conductivity, Vicker's Hardness, Speed of Sound, Mean Free Time, Fracture Toughness, UV and Visible Optical Adsorption, Surface, Cleavage Energy, Change in Resistivity & Goss and Cube Texture Quantification of YBCO, Ni Based, MgB₂, NbTi, BSCCO, FeSe, LaFeAsO Superconductors, Dynamic and Kinematic Viscosity of Copper and Alumium, Iron, Chromium, Molybenum, Titanium, Magnesium, Zinc, Coherence length and Texture Factor of FeSe Iron Based Super Conductor can be expressed as an expansion into direction cosines $\alpha_1, \alpha_2, \alpha_3$ with respect to the crystal axes. In the present article, consideration is made up to seven terms.

1.1 Standard Equations

$$\xi^* = K_0 + K_1(\sum \alpha_1 \alpha_2) + K_2(\sum \alpha_1^2) + K_3(\prod \alpha_1) + K_4(\sum \alpha_1^2 \alpha_2^2) + K_5(\sum \alpha_1^3) + K_6(\sum \alpha_1^2 \alpha_2 \alpha_3) + K_7(\sum \alpha_1^4) + K_8(\sum \alpha_1^4 \alpha_2^2) + K_9(\sum \alpha_1^6)$$

$$\xi^* = K_0 + K_1(\alpha_1 \alpha_2 + \alpha_2 \alpha_3 + \alpha_3 \alpha_1) + K_2(\alpha_1^2 + \alpha_2^2 + \alpha_3^2) + K_3(\alpha_1 \alpha_2 \alpha_3) + K_4(\alpha_1^2 \alpha_2^2 + \alpha_2^2 \alpha_3^2 + \alpha_3^2 \alpha_1^2) + K_5(\alpha_1^3 + \alpha_2^3 + \alpha_3^3) + K_6(\alpha_1^2 \alpha_2 \alpha_3 + \alpha_2^2 \alpha_3 \alpha_1 + \alpha_3^2 \alpha_1 \alpha_2) + K_7(\alpha_1^4 + \alpha_2^4 + \alpha_3^4) + K_8(\alpha_1^4 \alpha_2^2 + \alpha_2^4 \alpha_3^2 + \alpha_3^4 \alpha_1^2) + K_9(\alpha_1^6 + \alpha_2^6 + \alpha_3^6)$$

[uvw]	a	b	c	α_1	α_2	α_3	J _c & A
<100>	0	90°	90°	1	0	0	K ₀
<110>	45°	45°	90°	1/√2	1/√2	0	K ₀ + K ₁ /4
<111>	54.7°	54.7°	54.7°	1/√3	1/√3	1/√3	K ₀ + K ₁ /3 + K ₂ /27

II Calculation Properties of Diamond Critical Resolved Shear Stress, Young's Modulus, Yield Strength, Fatigue Strength, Ultimate Tensile Strength, Shear Modulus, Thermal Conductivity, Vicker's Hardness, Speed of Sound, Mean Free Time An Expansion Into Direction Cosines $\alpha_1, \alpha_2, \alpha_3$ With Respect To The Crystal Axes

Table I : Critical Resolved Shear Stress, Young's Modulus, Shear Modulus, Thermal Conductivity, Vicker's Hardness, Speed of Sound, Mean Free Time, Fracture Toughness, UV and Visible Optical Adsorption, Surface, Cleavage Energy, Electrical Resistivity data along $\xi_{<100>}, \xi_{<110>}, \xi_{<111>}$ Directions

Property Of Diamond	$\xi_{<100>}$	$\xi_{<110>}$	$\xi_{<111>}$
Critical Resolved Shear Stress	560	227.5	525
Young's Modulus(GPa)	1050	1143	1220
Shear Modulus(GPa)	550	600	620
Yield Strength-YS(GPa)	20	15	12
Fatigue Strength-FS(GPa)	12	10	8
Ultimate tensile Strength-UTS(GPa)	30	25	20
Thermal Conductivity(W/m-K)	2200	2000	1800
Vicker's Hardness(GPa)	70	75	80
Speed of Sound(m/s) *10 ³	12	11.5	11
Mean Free Time(s) *10 ⁻¹²	1.0	0.8	0.6
Fracture ToughnessK _{IC} [MPa.m ^{1/2}	3.4	3.8	5.3
UV Optical Absorption cm ⁻¹	0.003	0.0008	0.0002
Visible Optical Absorption cm ⁻¹ *10 ⁻⁹	5	4	3
Cleavage Energy, J/m ²	10	7	3.4
Suface Energy, J/m ²	5.3	3.7	2.3
Electrical Resistivity (Pure Diamond)Ω·cm	10 ¹⁵ Baseline resistivity	10 ¹⁵ Up to 1% higher or lower	10 ¹⁵ Up to 1% higher or lower

Table II: Critical Resolved Shear Stress, Young's Modulus, Shear Modulus, Thermal Conductivity, Vicker's Hardness, Speed of Sound, Mean Free Time, Fracture Toughness, UV and Visible Optical Adsorption, Surface, Cleavage Energy, Change in Resistivity data Elastic Constants C_{11}, C_{12}, C_{44} along $\xi_{\langle 100 \rangle}, \xi_{\langle 110 \rangle}, \xi_{\langle 111 \rangle}$ Directions

Material Cubic Crystals	$\xi_{\langle 100 \rangle}$	$\xi_{\langle 110 \rangle}$	$\xi_{\langle 111 \rangle}$
CRSS	C_{44}	$(C_{11}-C_{12})/2$	$(C_{11}-C_{12}+2C_{44})/3$
Shear Modulus	$(C_{11}-C_{12})/2$	$(C_{11}-C_{12}+2C_{44})/4$	$(C_{11}+C_{12}+4C_{44})/6$
Young's Modulus	C_{11}	$(C_{11}+C_{12}+2C_{44})/2$	$(C_{11}+2C_{12}+2C_{44})/3$
Fracture Toughness	$\sqrt{C_{11}}$	$\sqrt{(C_{11}+C_{12}+2C_{44})/2}$	$\sqrt{(C_{11}+2C_{12}+2C_{44})/3}$
Yield Strength(YS)	$C_{11}/2$	$(C_{11}+C_{12})/2$	$(C_{11}+C_{12}+4C_{44})/6$
Fatigue Strength(FS)	$C_{11}/2$	$(C_{11}+C_{12})/2$	$(C_{11}+C_{12}+4C_{44})/6$
Ultimate Tensile Strength(UTS)	$C_{11}/2$	$(C_{11}+C_{12})/2$	$(C_{11}+C_{12}+4C_{44})/6$
Vicker's Hardness	$[C_{11}/C_{12}]^{\alpha} * (C_{11}-C_{12})/C_{44}$	$[C_{11}/C_{44}]^{\alpha} * (C_{11}+C_{12})/2C_{44}$	$[C_{11}/C_{12}]^{\beta} * (C_{11}+C_{12})/C_{11}$
Thermal Conductivity	$(C_v/3\gamma\rho)*(C_{11}+2C_{12})/\rho*C_{44}/\rho$	$(C_v/3\gamma\rho)*(C_{11}+C_{12})/\rho*C_{44}/\rho$	$(C_v/3\gamma\rho)*(C_{11})/\rho*C_{44}/\rho$
Longitudinal Mode of Velocity, V_L	$\sqrt{(C_{11}/\rho)}$	$\sqrt{(C_{11}+C_{12}+2C_{44})/\rho}$	$\sqrt{(C_{11}+2C_{12}+4C_{44})/3\rho}$
Transverse Mode of Velocity, V_T	$\sqrt{(C_{44}/\rho)}$	$\sqrt{(C_{11}-C_{12})/\rho}$	$\sqrt{(C_{11}-C_{12}+C_{44})/3\rho}$
Mean Free Time(s) : τ	$\tau \sim 1/\gamma C_{44}$	$\tau \sim 1/\gamma C_{44}$	$\tau \sim 1/\gamma C_{44}$
UV Optical Adsorption	$\alpha_{UV,[100]}=(C_{11}+C_{12})/Eg^2$	$\alpha_{UV,[110]}=(C_{11}+C_{44})/Eg^2$	$\alpha_{UV,[111]}=(C_{11}+C_{44})/Eg^2$
Visible Optical Adsorption	$\alpha_{VISIBLE,[100]}=(C_{11}+C_{44})/Eg^2$	$\alpha_{VISIBLE,[110]}=(C_{11}+C_{44})/Eg^2$	$\alpha_{VISIBLE,[111]}=(C_{11}+C_{44})/Eg^2$
Surface Energy, J/m^2	$C_{11}/2$	$(C_{11}+C_{12}+2C_{44})/4$	$(C_{11}+2C_{12}+4C_{44})/6$
Cleavage Energy, J/m^2	C_{11}	$(C_{11}+C_{12}+2C_{44})/2$	$(C_{11}+2C_{12}+4C_{44})/3$



Change in Resistivity, $\Delta\rho$	$\Delta\rho_{[100]} = \pi_{11}C_{11}\epsilon_{xx} + 2\pi_{12}C_{12}\epsilon_{xx}$	$\Delta\rho_{[110]} = \pi_{11}(C_{11} + C_{12} + 2C_{14})/2\epsilon_{xx} + \pi_{12}(C_{11} + C_{12} - 2C_{44})/2\epsilon_{xx} + \pi_{44}C_{44}\epsilon_{xy}$	$\Delta\rho_{[111]} = \pi_{11}(C_{11} + 2C_{12} + 4C_{44})/3\epsilon_{xx} + \pi_{12}(C_{11} + 2C_{12} - 4C_{44})/3\epsilon_{xx} + C_{11} + 2C_{12} - 4C_{44})/3\epsilon_{yy}$
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For <100> directions, $\alpha_1 = 1, \alpha_2 = 0, \alpha_3 = 0 \dots$ [I]

For <110> directions, $\alpha_1 = 1/\sqrt{2}, \alpha_2 = 1/\sqrt{2}, \alpha_3 = 0 \dots$ [II]

For <111> directions, $\alpha_1 = 1/\sqrt{3}, \alpha_2 = 1/\sqrt{3}, \alpha_3 = 1/\sqrt{3} \dots$ [III]

2.1 Calculation Of CRSS of Diamond by An Expansion Into Direction Cosines $\alpha_1, \alpha_2, \alpha_3$ With Respect To The Crystal Axes

Property Of Diamond	$\xi_{<100>}$	$\xi_{<110>}$	$\xi_{<111>}$
Critical Resolved Shear Stress	560	227.5	525
Critical Resolved Shear Stress	C_{44}	$(C_{11} - C_{12})/2$	$(C_{11} - C_{12} + 2C_{44})/3$

For <100> directions, $\alpha_1 = 1, \alpha_2 = 0, \alpha_3 = 0 \dots$ [I], in Standard Equation

$$\xi_{CRSS}^* = K_0 + K_1 (\sum \alpha_i^2 \alpha_j^2) + K_2 (\prod \alpha_i^2)$$

We have

$$\xi_{CRSS- <100>}^* = K_0 = C_{44};$$

For <110> directions, $\alpha_1 = 1/\sqrt{2}, \alpha_2 = 1/\sqrt{2}, \alpha_3 = 0$

Using [II], in Standard Equation

$$\xi_{CRSS- <110>}^* = K_0 + K_1 (\sum \alpha_i^2 \alpha_j^2) + K_2 (\prod \alpha_i^2)$$

$$(C_{11} - C_{12})/2 = K_0 + K_1 (\sum \alpha_i^2 \alpha_j^2) + K_2 (\prod \alpha_i^2)$$

$$\Rightarrow (C_{11} - C_{12})/2 = C_{44} + K_1/4 + 0$$

$$C_{44} + K_1/4 = (C_{11} - C_{12})/2 \dots \dots \dots [IV];$$

$$K_1 = 2(C_{11} - C_{12}) - 4C_{44}$$

For <111> directions, $\alpha_1 = 1/\sqrt{3}, \alpha_2 = 1/\sqrt{3}, \alpha_3 = 1/\sqrt{3} \dots$ [III];

$$(C_{11} - C_{12} + 2C_{44})/3 = [C_{44}] + [2*(C_{11} - C_{12}) - 4C_{44}] (\sum \alpha_i^2 \alpha_j^2) + K_2 (\prod \alpha_i^2)$$

$$(C_{11} - C_{12} + 2C_{44})/3 = [C_{44}] + [2*(C_{11} - C_{12}) - 4C_{44}] /3 + K_2/27$$

Multiplying by 27, we have

$$9*(C_{11} - C_{12} + 2C_{44}) = 27[C_{44}] + 9*[2*(C_{11} - C_{12}) - 4C_{44}] + K_2$$

$$K_2 = 27[C_{44}] + 9*[2*(C_{11} - C_{12}) - 4C_{44}] - 9*[C_{11} - C_{12} + 2C_{44}]$$

$$K_2 = 27[C_{44}] + 18[C_{11}] - 18[C_{12}] - 36[C_{44}] - 9C_{11} + 9C_{12} - 18C_{44}$$

$$K_2 = 9[C_{11}] - 9[C_{12}] - 27[C_{44}] = 9 [C_{11} - C_{12} - 3C_{44}] \dots \dots [V]$$

Substituting Values of K_0, K_1, K_2

$$\xi_{CRSS}^* = K_0 + K_1 (\sum \alpha_i^2 \alpha_j^2) + K_2 (\prod \alpha_i^2)$$

$$\xi_{CRSS}^* = [C_{44}] + [2*(C_{11} - C_{12}) - 4C_{44}] (\sum \alpha_i^2 \alpha_j^2) + 9 [C_{11} - C_{12} - 3C_{44}] (\prod \alpha_i^2)$$

CRSS	C_{44}	$(C_{11} - C_{12})/2$	$(C_{11} - C_{12} + 2C_{44})/3$
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For Diamond, We Have $C_{11} = 1050; C_{12} = 595; C_{44} = 560;$

$$\xi_{CRSS}^* = 560 - 1330 (\sum \alpha_i^2 \alpha_j^2) - 11025 (\prod \alpha_i^2)$$

$$\xi_{CRSS}^* = K_0$$

$$K_1(\alpha_1\alpha_2 + \alpha_2\alpha_3 + \alpha_3\alpha_1) + K_2(\alpha_1^2 + \alpha_2^2 + \alpha_3^2) + K_3(\alpha_1\alpha_2\alpha_3) + K_4(\alpha_1^2\alpha_2^2 + \alpha_2^2\alpha_3^2 + \alpha_3^2\alpha_1^2) + K_5(\alpha_1^3 + \alpha_2^3 + \alpha_3^3) + K_6(\alpha_1^2\alpha_2\alpha_3 + \alpha_2^2\alpha_3\alpha_1 + \alpha_3^2\alpha_1\alpha_2) + K_7(\alpha_1^4 + \alpha_2^4 + \alpha_3^4) + K_8(\alpha_1^4\alpha_2^2 + \alpha_2^4\alpha_3^2 + \alpha_3^4\alpha_1^2) + K_9(\alpha_1^6 + \alpha_2^6 + \alpha_3^6)$$

Critical Resolved Shear Stress	560	227.5	525
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$$\xi_{CRSS}^* = K_0 + K_1(\sum \alpha_i\alpha_j) + K_2(\sum \alpha_i^2) + K_3(\prod \alpha_i) + K_4(\sum \alpha_i^2\alpha_j^2) + K_5(\sum \alpha_i^3) + K_6(\sum \alpha_i^2\alpha_j\alpha_k) + K_7(\sum \alpha_i^4) + K_8(\sum \alpha_i^4\alpha_j^2) + K_9(\sum \alpha_i^6)$$

$$\xi_{CRSS}^* = 224 - 692.432(\sum \alpha_i\alpha_j) + 224(\sum \alpha_i^2) + 3(\prod \alpha_i) + 2(\sum \alpha_i^2\alpha_j^2) + 336(\sum \alpha_i^3) + 725.817(\sum \alpha_i^2\alpha_j\alpha_k) - 112(\sum \alpha_i^4) + 1(\sum \alpha_i^4\alpha_j^2) - 112(\sum \alpha_i^6)$$

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Running Computational Code, for getting standard equation using p1,p2,p3 for above properties

$$p1 = k_0 + k_2 + k_5 + k_7 + k_9$$

$$p2 = k_0 + 0.5k_1 + k_2 + 0.25k_4 + 0.706k_5 + 0.5k_7 + 0.125k_8 + 0.25k_9$$



$p_3=k_0+k_1+k_2+0.1923k_3+0.333k_4+0.5772k_5+0.5772k_6+0.333k_7+0.3335k_8+0.192k_9$
 $k_0=2p_1/5;k_2=2p_1/5;k_5=3p_1/5;k_7=k_9 = -p_1/5;k_4=2,k_8=1;$
 $k_1=2*(p_2 -k_0-k_2-0.25k_4-0.706k_5-0.5k_7-0.25k_9);k_3=2$
 $k_6=5.2(p_3-k_0-k_1 -k_2-0.1923k_3-0.3333k_4 -0.5772k_5-0.3333k_7-0.333k_8-0.1924k_9)$
 $p_1=70;p_2=75;p_3=80$, give values of k_1, \dots, k_9
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2.1 Calculation Of Young's Modulus of Diamond by An Expansion Into Direction Cosines $\alpha_1, \alpha_2, \alpha_3$ With Respect To The Crystal Axes

Property Of Diamond	$\xi_{<100>}$	$\xi_{<110>}$	$\xi_{<111>}$
Young's Modulus(GPa)	1050	1143	1220

Generalized equation in terms of 3terms:

$$Y^* = K_0 + K_1 (\sum \alpha^2_1 \alpha^2_2) + K_2 (\prod \alpha^2_1)$$

[uvw]	a	b	c	α_1	α_2	α_3	Y
<100>	0	90°	90°	1	0	0	K_0
<110>	45°	45°	90°	1/√2	1/√2	0	$K_0 + K_1/4$
<111>	54.7°	54.7°	54.7°	1/√3	1/√3	1/√3	$K_0 + K_1/3 + K_2/27$

For <100> directions, $\alpha_1 = 1, \alpha_2 = 0, \alpha_3 = 0 \dots [I] \Rightarrow Y^*_{100} = K_0$

For <110> directions, $\alpha_1 = 1/\sqrt{2}, \alpha_2 = 1/\sqrt{2}, \alpha_3 = 0 \dots [II] \Rightarrow Y^*_{110} = K_0 + K_1/4$

$$\Rightarrow K_1 = 4[Y^*_{110} - Y^*_{100}]$$

For <111> directions, $\alpha_1 = 1/\sqrt{3}, \alpha_2 = 1/\sqrt{3}, \alpha_3 = 1/\sqrt{3} \dots [III] \Rightarrow Y^*_{111} = K_0 + K_1/3 + K_2/27$

$$\bullet Y^*_{111} = K_0 + K_1/3 + K_2/27 = Y^*_{100} + 4[Y^*_{110} - Y^*_{100}]/3 + K_2/27$$

$$\bullet K_2 = [Y^*_{111} - Y^*_{100}] * 27 - 36[Y^*_{110} - Y^*_{100}] = [27Y^*_{111} - 36Y^*_{110} + 9 Y^*_{100}]$$

Substituting back in Original Equation, we have

$$Y^* = K_0 + K_1 (\sum \alpha^2_1 \alpha^2_2) + K_2 (\prod \alpha^2_1)$$

$$Y^* = Y^*_{100} + 4[Y^*_{110} - Y^*_{100}] (\sum \alpha^2_1 \alpha^2_2) + [27Y^*_{111} - 36Y^*_{110} + 9 Y^*_{100}] (\prod \alpha^2_1)$$

The values of $Y^*_{100}, Y^*_{110}, Y^*_{111}$ can be taken from Compliance Constants TABLE

Young's Modulus	C_{11}	$(C_{11} + C_{12} + 2C_{44})/2$	$(C_{11} + 2C_{12} + 2C_{44})/3$
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$$Y^*_{MODULUS} = K_0 + K_1 (\sum \alpha_1 \alpha_2) + K_2 (\sum \alpha_1^2) + K_3 (\prod \alpha_1) + K_4 (\sum \alpha_1^2 \alpha_2^2) + K_5 (\sum \alpha_1^3) + K_6 (\sum \alpha_1^2 \alpha_2 \alpha_3) + K_7 (\sum \alpha_1^4) + K_8 (\sum \alpha_1^4 \alpha_2^2) + K_9 (\sum \alpha_1^6)$$

$$Y^*_{MODULUS} = 420 - 434.44(\sum \alpha_1 \alpha_2) + 420(\sum \alpha_1^2) + 2(\prod \alpha_1) + 2(\sum \alpha_1^2 \alpha_2^2) + 630(\sum \alpha_1^3) - 1605.715(\sum \alpha_1^2 \alpha_2 \alpha_3) - 210(\sum \alpha_1^4) + 1(\sum \alpha_1^4 \alpha_2^2) - 210(\sum \alpha_1^6)$$

2.1 Calculation Of Fracture Toughness of Diamond by An Expansion Into Direction Cosines $\alpha_1, \alpha_2, \alpha_3$ With Respect To The Crystal Axes

Property Of Diamond	$\xi_{<100>}$	$\xi_{<110>}$	$\xi_{<111>}$
Fracture Toughness K_{IC} [MPa.m ^{1/2}]	3.4	3.8	5.3

Generalized equation in terms of 3terms:

$$FT^* = K_0 + K_1 (\sum \alpha^2_1 \alpha^2_2) + K_2 (\prod \alpha^2_1)$$

[uvw]	a	b	c	α_1	α_2	α_3	Y
<100>	0	90°	90°	1	0	0	K_0
<110>	45°	45°	90°	1/√2	1/√2	0	$K_0 + K_1/4$
<111>	54.7°	54.7°	54.7°	1/√3	1/√3	1/√3	$K_0 + K_1/3 + K_2/27$

For <100> directions, $\alpha_1 = 1, \alpha_2 = 0, \alpha_3 = 0 \dots [I] \Rightarrow FT^*_{100} = K_0$



For <110> directions, $\alpha_1 = 1/\sqrt{2}, \alpha_2 = 1/\sqrt{2}, \alpha_3 = 0 \dots [II] \Rightarrow FT^*_{110} = K_0 + K_1/4$
 $\Rightarrow K_1 = 4[FT^*_{110} - FT^*_{100}]$

For <111> directions, $\alpha_1 = 1/\sqrt{3}, \alpha_2 = 1/\sqrt{3}, \alpha_3 = 1/\sqrt{3} \dots [III] \Rightarrow FT^*_{111} = K_0 + K_1/3 + K_2/27$

- $FT^*_{111} = K_0 + K_1/3 + K_2/27 = FT^*_{100} + 4[FT^*_{110} - FT^*_{100}]/3 + K_2/27$
- $K_2 = [FT^*_{111} - FT^*_{100}] * 27 - 36[FT^*_{110} - FT^*_{100}] = [27FT^*_{111} - 36FT^*_{110} + 9 FT^*_{100}]$

Substituting back in Original Equation, we have

$$FT^* = K_0 + K_1 (\sum \alpha_1^2 \alpha_2^2) + K_2 (\prod \alpha_1^2)$$

$$FT^* = FT^*_{100} + 4[FT^*_{110} - FT^*_{100}] (\sum \alpha_1^2 \alpha_2^2) + [27FT^*_{111} - 36FT^*_{110} + 9 FT^*_{100}] (\prod \alpha_1^2)$$

The values of $FT^*_{100}, FT^*_{110}, FT^*_{111}$ can be taken from Compliance Constants TABLE

Fracure Toughness	$\sqrt{C_{11}}$	$\sqrt{(C_{11} + C_{12} + 2C_{44})/2}$	$\sqrt{(C_{11} + 2C_{12} + 2C_{44})/3}$
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$$F^*_{\text{FRACTURE TOUGHNESS}} = K_0 + K_1 (\sum \alpha_1 \alpha_2) + K_2 (\sum \alpha_1^2) + K_3 (\prod \alpha_1) + K_4 (\sum \alpha_1^2 \alpha_2^2) + K_5 (\sum \alpha_1^3) + K_6 (\sum \alpha_1^2 \alpha_2 \alpha_3) + K_7 (\sum \alpha_1^4) + K_8 (\sum \alpha_1^4 \alpha_2^2) + K_9 (\sum \alpha_1^6)$$

$$F^*_{\text{FRACTURE TOUGHNESS}} = 1.36 -$$

$$0.70048 (\sum \alpha_1 \alpha_2) + 1.36 (\sum \alpha_1^2) + 2 (\prod \alpha_1) + 2 (\sum \alpha_1^2 \alpha_2^2) + 2.04 (\sum \alpha_1^3) + 5.6 (\sum \alpha_1^2 \alpha_2 \alpha_3) -$$

$$0.68 (\sum \alpha_1^4) + 1 (\sum \alpha_1^4 \alpha_2^2) - 0.68 (\sum \alpha_1^6)$$

2.2 Calculation Of Shear Modulus of Diamond by An Expansion Into Direction Cosines $\alpha_1, \alpha_2, \alpha_3$ With Respect To The Crystal Axes

Property Of Diamond	$\xi_{<100>}$	$\xi_{<110>}$	$\xi_{<111>}$
Shear Modulus (GPa)	550	600	620

Generalized equation in terms of 3 terms:

$$S^* = K_0 + K_1 (\sum \alpha_1^2 \alpha_2^2) + K_2 (\prod \alpha_1^2)$$

[uvw]	a	b	c	α_1	α_2	α_3	Y
<100>	0	90°	90°	1	0	0	K_0
<110>	45°	45°	90°	1/√2	1/√2	0	$K_0 + K_1/4$
<111>	54.7°	54.7°	54.7°	1/√3	1/√3	1/√3	$K_0 + K_1/3 + K_2/27$

For <100> directions, $\alpha_1 = 1, \alpha_2 = 0, \alpha_3 = 0 \dots [I] \Rightarrow S^*_{100} = K_0$

For <110> directions, $\alpha_1 = 1/\sqrt{2}, \alpha_2 = 1/\sqrt{2}, \alpha_3 = 0 \dots [II] \Rightarrow S^*_{110} = K_0 + K_1/4$

$$\Rightarrow K_1 = 4[S^*_{110} - S^*_{100}]$$

For <111> directions, $\alpha_1 = 1/\sqrt{3}, \alpha_2 = 1/\sqrt{3}, \alpha_3 = 1/\sqrt{3} \dots [III] \Rightarrow S^*_{111} = K_0 + K_1/3 + K_2/27$

- $S^*_{111} = K_0 + K_1/3 + K_2/27 = S^*_{100} + 4[S^*_{110} - S^*_{100}]/3 + K_2/27$
- $K_2 = [S^*_{111} - S^*_{100}] * 27 - 36[S^*_{110} - S^*_{100}] = [27S^*_{111} - 36S^*_{110} + 9 S^*_{100}]$

Substituting back in Original Equation, we have

$$S^* = K_0 + K_1 (\sum \alpha_1^2 \alpha_2^2) + K_2 (\prod \alpha_1^2)$$

$$S^* = S^*_{100} + 4[S^*_{110} - S^*_{100}] (\sum \alpha_1^2 \alpha_2^2) + [27S^*_{111} - 36S^*_{110} + 9 S^*_{100}] (\prod \alpha_1^2)$$

The values of $S^*_{100}, S^*_{110}, S^*_{111}$ can be taken from Compliance Constants TABLE

Shear Modulus	$(C_{11} \cdot C_{12})/2$	$(C_{11} \cdot C_{12} + 2C_{44})/4$	$(C_{11} + C_{12} + 4C_{44})/6$
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$$S^*_{\text{MODULUS}} = K_0 + K_1 (\sum \alpha_1 \alpha_2) + K_2 (\sum \alpha_1^2) + K_3 (\prod \alpha_1) + K_4 (\sum \alpha_1^2 \alpha_2^2) + K_5 (\sum \alpha_1^3) + K_6 (\sum \alpha_1^2 \alpha_2 \alpha_3) + K_7 (\sum \alpha_1^4) + K_8 (\sum \alpha_1^4 \alpha_2^2) + K_9 (\sum \alpha_1^6)$$

$$S^*_{\text{MODULUS}} = 220 - 36.36 (\sum \alpha_1 \alpha_2) + 220 (\sum \alpha_1^2) + 2 (\prod \alpha_1) + 2 (\sum \alpha_1^2 \alpha_2^2) + 330 (\sum \alpha_1^3) + 1232.97 (\sum \alpha_1^2 \alpha_2 \alpha_3) - 110 (\sum \alpha_1^4) + 1 (\sum \alpha_1^4 \alpha_2^2) - 110 (\sum \alpha_1^6)$$

2.3 Calculation Of Yield Strenth(YS), Fatigue Strenth(FS), Ultimate Tensile Strenth(UTS) of Diamond by An Expansion Into Direction Cosines $\alpha_1, \alpha_2, \alpha_3$ With Respect To The Crystal Axes

Property Of Diamond	$\xi_{<100>}$	$\xi_{<110>}$	$\xi_{<111>}$
Yield Strength-YS (GPa)	20	15	12



Fatigue Strength-FS(GPa)	12	10	8
Ultimate tensile Strength-UTS(GPa)	30	25	20

2.3.1 Yield Strength Generalized equation in terms of 3terms:

Property Of Diamond	$\xi_{<100>}$	$\xi_{<110>}$	$\xi_{<111>}$
Yield Strength-YS(GPa)	20	15	12
Fatigue Stength(FS)	$C_{11}/2$	$(C_{11}+C_{12})/2$	$(C_{11}+ C_{12}+4C_{44})/6$

$$\bar{Y}S^* = K_0 + K_1 (\sum \alpha^2_1 \alpha^2_2) + K_2 (\prod \alpha^2_1)$$

[uvw]	a	b	c	α_1	α_2	α_3	Y
<100>	0	90°	90°	1	0	0	K_0
<110>	45°	45°	90°	1/√2	1/√2	0	$K_0 + K_1/4$
<111>	54.7°	54.7°	54.7°	1/√3	1/√3	1/√3	$K_0 + K_1/3 + K_2/27$

For <100> directions, $\alpha_1 = 1, \alpha_2 = 0, \alpha_3 = 0 \dots [I] \Rightarrow YS^*_{100} = K_0$

For <110> directions, $\alpha_1 = 1/\sqrt{2}, \alpha_2 = 1/\sqrt{2}, \alpha_3 = 0 \dots [II] \Rightarrow YS^*_{110} = K_0 + K_1/4$

$$\Rightarrow K_1 = 4[YS^*_{110} - YS^*_{100}]$$

For <111> directions, $\alpha_1 = 1/\sqrt{3}, \alpha_2 = 1/\sqrt{3}, \alpha_3 = 1/\sqrt{3} \dots [III] \Rightarrow YS^*_{111} = K_0 + K_1/3 + K_2/27$

- $YS^*_{111} = K_0 + K_1/3 + K_2/27 = YS^*_{100} + 4[YS^*_{110} - YS^*_{100}]/3 + K_2/27$

- $K_2 = [YS^*_{111} - YS^*_{100}] * 27 - 36[YS^*_{110} - YS^*_{100}] = [27YS^*_{111} - 36YS^*_{110} + 9YS^*_{100}]$

Substituting back in Original Equation, we have

$$YS^* = K_0 + K_1 (\sum \alpha^2_1 \alpha^2_2) + K_2 (\prod \alpha^2_1)$$

- $YS^* = YS^*_{100} + 4[YS^*_{110} - YS^*_{100}] (\sum \alpha^2_1 \alpha^2_2) + [27YS^*_{111} - 36YS^*_{110} + 9YS^*_{100}] (\prod \alpha^2_1)$

The values of $YS^*_{100}, YS^*_{110}, YS^*_{111}$ can be taken from Compliance Constants TABLE

Yield Strength(YS)	$C_{11}/2$	$(C_{11}+C_{12})/2$	$(C_{11}+ C_{12}+4C_{44})/6$
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$$YS^* = K_0 K_1 (\sum \alpha_1 \alpha_2) + K_2 (\sum \alpha_1^2) + K_3 (\prod \alpha_1) + K_4 (\sum \alpha_1^2 \alpha_2^2) + K_5 (\sum \alpha_1^3) + K_6 (\sum \alpha_1^2 \alpha_2 \alpha_3) + K_7 (\sum \alpha_1^4) + K_8 (\sum \alpha_1^4 \alpha_2^2) + K_9 (\sum \alpha_1^6)$$

Yield Strength-YS(GPa)	20	15	12
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$$YS^* = 8 - 10.944(\sum \alpha_1 \alpha_2) + 8(\sum \alpha_1^2) + 2(\prod \alpha_1) + 2(\sum \alpha_1^2 \alpha_2^2) + 12(\sum \alpha_1^3) + 36.2248(\sum \alpha_1^2 \alpha_2 \alpha_3) - 4(\sum \alpha_1^4) + 1(\sum \alpha_1^4 \alpha_2^2) - 4(\sum \alpha_1^6)$$

2.3.2 Fatigue Strength, Generalized equation in terms of 3terms:

Property Of Diamond	$\xi_{<100>}$	$\xi_{<110>}$	$\xi_{<111>}$
Fatigue Strength-FS(GPa)	12	10	8
Fatigue Stength(FS)	$C_{11}/2$	$(C_{11}+C_{12})/2$	$(C_{11}+ C_{12}+4C_{44})/6$

$$FS^* = K_0 + K_1 (\sum \alpha^2_1 \alpha^2_2) + K_2 (\prod \alpha^2_1)$$

[uvw]	a	b	c	α_1	α_2	α_3	Y
<100>	0	90°	90°	1	0	0	K_0
<110>	45°	45°	90°	1/√2	1/√2	0	$K_0 + K_1/4$
<111>	54.7°	54.7°	54.7°	1/√3	1/√3	1/√3	$K_0 + K_1/3 + K_2/27$

For <100> directions, $\alpha_1 = 1, \alpha_2 = 0, \alpha_3 = 0 \dots [I] \Rightarrow FS^*_{100} = K_0$

For <110> directions, $\alpha_1 = 1/\sqrt{2}, \alpha_2 = 1/\sqrt{2}, \alpha_3 = 0 \dots [II] \Rightarrow FS^*_{110} = K_0 + K_1/4$

$$\Rightarrow K_1 = 4[FS^*_{110} - FS^*_{100}]$$

For <111> directions, $\alpha_1 = 1/\sqrt{3}, \alpha_2 = 1/\sqrt{3}, \alpha_3 = 1/\sqrt{3} \dots [III] \Rightarrow FS^*_{111} = K_0 + K_1/3 + K_2/27$



- $FS^*_{111} = K_0 + K_1/3 + K_2/27 = FS^*_{100} + 4[FS^*_{110} - FS^*_{100}]/3 + K_2/27$
- $K_2 = [FS^*_{111} - FS^*_{100}] * 27 - 36[FS^*_{110} - FS^*_{100}] = [27FS^*_{111} - 36FS^*_{110} + 9 FS^*_{100}]$

Substituting back in Original Equation, we have

$$FS^* = K_0 + K_1 (\sum \alpha_1^2 \alpha_2^2) + K_2 (\prod \alpha_1^2)$$

- $FS^* = FS^*_{100} + 4[FS^*_{110} - FS^*_{100}] (\sum \alpha_1^2 \alpha_2^2) + [27FS^*_{111} - 36FS^*_{110} + 9 FS^*_{100}] (\prod \alpha_1^2)$

The values of FS^*_{100} , FS^*_{110} , FS^*_{111} can be taken from Compliance Constants TABLE

Fatigue Strength(FS)	$C_{11}/2$	$(C_{11}+C_{12})/2$	$(C_{11}+ C_{12}+4C_{44})/6$
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$$FS^*=K_0$$

$$+K_1(\sum \alpha_1 \alpha_2)+K_2(\sum \alpha_1^2)+K_3(\prod \alpha_1)+K_4(\sum \alpha_1^2 \alpha_2^2)+K_5(\sum \alpha_1^3)+K_6(\sum \alpha_1^2 \alpha_2 \alpha_3)+K_7(\sum \alpha_1^4)+K_8(\sum \alpha_1^4 \alpha_2^2)+K_9(\sum \alpha_1^6)$$

Fatigue Strength-FS(GPa)	12	10	8
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$$FS^*=4.8 - 3.1664(\sum \alpha_1 \alpha_2)+4.8(\sum \alpha_1^2)+2(\prod \alpha_1)+2(\sum \alpha_1^2 \alpha_2^2)+7.2(\sum \alpha_1^3)-3.7024(\sum \alpha_1^2 \alpha_2 \alpha_3)-2.4(\sum \alpha_1^4)+1(\sum \alpha_1^4 \alpha_2^2)-2.4(\sum \alpha_1^6)$$

2.3.3 Ultimate Tensile Strength(UTS), Generalized equation in terms of 3terms:

Property Of Diamond	$\xi_{<100>}$	$\xi_{<110>}$	$\xi_{<111>}$
Ultimate Tensile Strength- UTS(GPa)	30	25	20
Ultimate Tensile Strength(UTS)	$C_{11}/2$	$(C_{11}+C_{12})/2$	$(C_{11}+ C_{12}+4C_{44})/6$

$$UTS^* = K_0 + K_1 (\sum \alpha_1^2 \alpha_2^2) + K_2 (\prod \alpha_1^2)$$

[uvw]	a	b	c	α_1	α_2	α_3	Y
<100>	0	90°	90°	1	0	0	K_0
<110>	45°	45°	90°	1/√2	1/√2	0	$K_0 + K_1/4$
<111>	54.7°	54.7°	54.7°	1/√3	1/√3	1/√3	$K_0 + K_1/3 + K_2/27$

For <100> directions, $\alpha_1 = 1, \alpha_2 = 0, \alpha_3 = 0 \dots [I] \Rightarrow UTS^*_{100} = K_0$

For <110> directions, $\alpha_1 = 1/\sqrt{2}, \alpha_2 = 1/\sqrt{2}, \alpha_3 = 0 \dots [II] \Rightarrow UTS^*_{110} = K_0 + K_1/4$

$$\Rightarrow K_1 = 4[UTS^*_{110} - UTS^*_{100}]$$

For <111> directions, $\alpha_1 = 1/\sqrt{3}, \alpha_2 = 1/\sqrt{3}, \alpha_3 = 1/\sqrt{3} \dots [III] \Rightarrow UTS^*_{111} = K_0 + K_1/3 + K_2/27$

- $UTS^*_{111} = K_0 + K_1/3 + K_2/27 = UTS^*_{100} + 4[UTS^*_{110} - UTS^*_{100}]/3 + K_2/27$
- $K_2 = [UTS^*_{111} - UTS^*_{100}] * 27 - 36[UTS^*_{110} - UTS^*_{100}] = [27UTS^*_{111} - 36UTS^*_{110} + 9 UTS^*_{100}]$

Substituting back in Original Equation, we have

$$UTS^* = K_0 + K_1 (\sum \alpha_1^2 \alpha_2^2) + K_2 (\prod \alpha_1^2)$$

- $UTS^* = UTS^*_{100} + 4[UTS^*_{110} - UTS^*_{100}] (\sum \alpha_1^2 \alpha_2^2) + [27UTS^*_{111} - 36UTS^*_{110} + 9 UTS^*_{100}] (\prod \alpha_1^2)$

The values of UTS^*_{100} , UTS^*_{110} , UTS^*_{111} can be taken from Compliance Constants TABLE

Ultimate Tensile Strength(UTS)	$C_{11}/2$	$(C_{11}+C_{12})/2$	$(C_{11}+ C_{12}+4C_{44})/6$
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$$UTS^*=K_0$$

$$+K_1(\sum \alpha_1 \alpha_2)+K_2(\sum \alpha_1^2)+K_3(\prod \alpha_1)+K_4(\sum \alpha_1^2 \alpha_2^2)+K_5(\sum \alpha_1^3)+K_6(\sum \alpha_1^2 \alpha_2 \alpha_3)+K_7(\sum \alpha_1^4)+K_8(\sum \alpha_1^4 \alpha_2^2)+K_9(\sum \alpha_1^6)$$

Ultimate Tensile Strength- UTS(GPa)	30	25	20
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$$UTS^*_{MODULUS} = 12 - 13.416(\sum \alpha_1 \alpha_2)+12(\sum \alpha_1^2)+2(\prod \alpha_1)+2(\sum \alpha_1^2 \alpha_2^2)+18(\sum \alpha_1^3)+50.9433(\sum \alpha_1^2 \alpha_2 \alpha_3)-6(\sum \alpha_1^4)+1(\sum \alpha_1^4 \alpha_2^2)-6(\sum \alpha_1^6)$$



2.3 Calculation Of Thermal Conductivity of Diamond by An Expansion Into Direction Cosines $\alpha_1, \alpha_2, \alpha_3$ With Respect To The Crystal Axes

Property Of Diamond	$\xi_{\langle 100 \rangle}$	$\xi_{\langle 110 \rangle}$	$\xi_{\langle 111 \rangle}$
Thermal Conductivity	$C_v / 3\gamma\rho)(C_{11} + 2C_{12}) / \rho C_{44} / \rho$	$C_v / 3\gamma\rho)(C_{11} + C_{12}) / \rho C_{44} / \rho$	$C_v / 3\gamma\rho)(C_{11}) / \rho C_{44} / \rho$
Thermal Conductivity(W/m-K)	2200	2000	1800

$$TC^* = K_0 + K_1 (\sum \alpha_1^2 \alpha_2^2) + K_2 (\prod \alpha_1^2)$$

[uvw]	a	b	c	α_1	α_2	α_3	Y
$\langle 100 \rangle$	0	90°	90°	1	0	0	K_0
$\langle 110 \rangle$	45°	45°	90°	$1/\sqrt{2}$	$1/\sqrt{2}$	0	$K_0 + K_1 / 4$
$\langle 111 \rangle$	54.7°	54.7°	54.7°	$1/\sqrt{3}$	$1/\sqrt{3}$	$1/\sqrt{3}$	$K_0 + K_1 / 3 + K_2 / 27$

For $\langle 100 \rangle$ directions, $\alpha_1 = 1, \alpha_2 = 0, \alpha_3 = 0 \dots [I] \Rightarrow TC^*_{100} = K_0$

For $\langle 110 \rangle$ directions, $\alpha_1 = 1/\sqrt{2}, \alpha_2 = 1/\sqrt{2}, \alpha_3 = 0 \dots [II] \Rightarrow TC^*_{110} = K_0 + K_1 / 4$

$$\Rightarrow K_1 = 4[TC^*_{110} - TC^*_{100}]$$

For $\langle 111 \rangle$ directions, $\alpha_1 = 1/\sqrt{3}, \alpha_2 = 1/\sqrt{3}, \alpha_3 = 1/\sqrt{3} \dots [III] \Rightarrow TC^*_{111} = K_0 + K_1 / 3 + K_2 / 27$

- $TC^*_{111} = K_0 + K_1 / 3 + K_2 / 27 = TC^*_{100} + 4[TC^*_{110} - TC^*_{100}] / 3 + K_2 / 27$

- $K_2 = [TC^*_{111} - TC^*_{100}] * 27 - 36[TC^*_{110} - TC^*_{100}] = [27TC^*_{111} - 36TC^*_{110} + 9 TC^*_{100}]$

Substituting back in Original Equation, we have

$$TC^* = K_0 + K_1 (\sum \alpha_1^2 \alpha_2^2) + K_2 (\prod \alpha_1^2)$$

- $TC^* = TC^*_{100} + 4[TC^*_{110} - TC^*_{100}] (\sum \alpha_1^2 \alpha_2^2) + [27TC^*_{111} - 36TC^*_{110} + 9 TC^*_{100}] (\prod \alpha_1^2)$

The values of $TC^*_{100}, TC^*_{110}, TC^*_{111}$ can be taken from Compliance Constants TABLE

Property Of Diamond	$\xi_{\langle 100 \rangle}$	$\xi_{\langle 110 \rangle}$	$\xi_{\langle 111 \rangle}$
Thermal Conductivity	$(C_v / 3\gamma\rho) * (C_{11} + 2C_{12}) / \rho * C_{44} / \rho$	$(C_v / 3\gamma\rho) * (C_{11} + C_{12}) / \rho * C_{44} / \rho$	$(C_v / 3\gamma\rho) * (C_{11}) / \rho * C_{44} / \rho$

$$T^*_{CONDUCTIVITY} = K_0$$

$$+ K_1 (\sum \alpha_1 \alpha_2) + K_2 (\sum \alpha_1^2) + K_3 (\prod \alpha_1) + K_4 (\sum \alpha_1^2 \alpha_2^2) + K_5 (\sum \alpha_1^3) + K_6 (\sum \alpha_1^2 \alpha_2 \alpha_3) + K_7 (\sum \alpha_1^4) + K_8 (\sum \alpha_1^4 \alpha_2^2) + K_9 (\sum \alpha_1^6)$$

Property Of Diamond	$\xi_{\langle 100 \rangle}$	$\xi_{\langle 110 \rangle}$	$\xi_{\langle 111 \rangle}$
Thermal Conductivity(W/m-K)	2200	2000	1800

$$T^*_{CONDUCTIVITY} = 880$$

$$725.64 (\sum \alpha_1 \alpha_2) + 880 (\sum \alpha_1^2) + 2 (\prod \alpha_1) + 2 (\sum \alpha_1^2 \alpha_2^2) + 1320 (\sum \alpha_1^3) + 230.424 (\sum \alpha_1^2 \alpha_2 \alpha_3) -$$

$$440 (\sum \alpha_1^4) + 1 (\sum \alpha_1^4 \alpha_2^2) - 440 (\sum \alpha_1^6)$$

2.4 Calculation Of Vicker's Hardness of Diamond by An Expansion Into Direction Cosines $\alpha_1, \alpha_2, \alpha_3$ With Respect To The Crystal Axes

Property Of Diamond	$\xi_{\langle 100 \rangle}$	$\xi_{\langle 110 \rangle}$	$\xi_{\langle 111 \rangle}$
Vicker's Hardness	$[C_{11} / C_{12}]^\alpha * (C_{11} - C_{12}) / C_{44}$	$[C_{11} / C_{44}]^\alpha * (C_{11} + C_{12}) / 2C_{44}$	$[C_{11} / C_{12}]^\beta * (C_{11} + C_{12}) / C_{11}$
Vicker's Hardness(GPa)	70	75	80

$$VH^* = K_0 + K_1 (\sum \alpha_1^2 \alpha_2^2) + K_2 (\prod \alpha_1^2)$$

[uvw]	a	b	c	α_1	α_2	α_3	Y
$\langle 100 \rangle$	0	90°	90°	1	0	0	K_0



<110>	45 ⁰	45 ⁰	90 ⁰	1/√2	1/√2	0	K ₀ + K ₁ /4
<111>	54.7 ⁰	54.7 ⁰	54.7 ⁰	1/√3	1/√3	1/√3	K ₀ + K ₁ /3 + K ₂ /27

For <100> directions, α₁ = 1, α₂ = 0, α₃ = 0 ... [I] => V_H*₁₀₀ = K₀

For <110> directions, α₁ = 1/√2, α₂ = 1/√2, α₃ = 0 ... [II] => V_H*₁₁₀ = K₀ + K₁/4

=> K₁ = 4[V_H*₁₁₀ - V_H*₁₀₀]

For <111> directions, α₁ = 1/√3, α₂ = 1/√3, α₃ = 1/√3 ... [III] => V_H*₁₁₁ = K₀ + K₁/3 + K₂/27

- V_H*₁₁₁ = K₀ + K₁/3 + K₂/27 = V_H*₁₀₀ + 4[V_H*₁₁₀ - V_H*₁₀₀]/3 + K₂/27

- K₂ = [V_H*₁₁₁ - V_H*₁₀₀] * 27 - 36[V_H*₁₁₀ - V_H*₁₀₀] = [27V_H*₁₁₁ - 36V_H*₁₁₀ + 9 V_H*₁₀₀]

Substituting back in Original Equation, we have

V_H* = K₀ + K₁ (∑α₁² α₂²) + K₂ (∏α₁²)

- V_H* = V_H*₁₀₀ + 4[V_H*₁₁₀ - V_H*₁₀₀] (∑α₁² α₂²) + [27V_H*₁₁₁ - 36V_H*₁₁₀ + 9 V_H*₁₀₀](∏α₁²)

The values of V_H*₁₀₀, V_H*₁₁₀, V_H*₁₁₁ can be taken from Compliance Constants TABLE

Vicker's Hardness	[C ₁₁ /C ₁₂] ^α * (C ₁₁ - C ₁₂)/C ₄₄	[C ₁₁ /C ₄₄] ^α * (C ₁₁ + C ₁₂)/2C ₄₄	[C ₁₁ /C ₁₂] ^β * (C ₁₁ + C ₁₂)/C ₁₁
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V*_{HARDNESS} = K₀

+K₁(∑α₁α₂)+K₂(∑α₁²)+K₃(∏α₁)+K₄(∑α₁²α₂²)+K₅(∑α₁³)+K₆(∑α₁²α₂α₃)+K₇(∑α₁⁴)+K₈(∑α₁⁴α₂²)+K₉(∑α₁⁶)

Property Of Diamond	ξ<100>	ξ<110>	ξ<111>
Vicker's Hardness(GPa)	70	75	80

V*_{HARDNESS} = 28 + 0.696(∑α₁α₂) + 28(∑α₁²) + 2(∏α₁) + 2(∑α₁²α₂²) + 42(∑α₁³) - 15.405(∑α₁²α₂α₃) - 14(∑α₁⁴) + 1(∑α₁⁴α₂²) - 14(∑α₁⁶)

2.5 Calculation Of Longitudinal and Transverse Mode of Diamond by An Expansion Into Direction Cosines α₁, α₂, α₃ With Respect To The Crystal Axes

Property Of Diamond	ξ<100>	ξ<110>	ξ<111>
Speed of Sound(m/s) * 10 ³	12	11.5	11
Mean Free Time(s) * 10 ⁻¹²	1.0	0.8	0.6

Expression of Longitudinal Mode, Transverse Mode Velocities in terms of compliance constants Table

S.No	Crystallographic Direction	Longitudinal Mode of Oscillation, V _L	Transverse Mode of Oscillation, V _T
1.	V _[100]	√(C ₁₁ /ρ)	√(C ₄₄ /ρ)
2.	V _[110]	√(C ₁₁ + C ₁₂ + 2C ₄₄)/ρ	√(C ₁₁ - C ₁₂)/ρ
3.	V _[111]	√(C ₁₁ + 2C ₁₂ + 4C ₄₄)/3ρ	√(C ₁₁ - C ₁₂ + C ₄₄)/3ρ

Generalized equation in terms of 3 terms:

V*_{L&T} = K₀ + K₁ (∑α₁² α₂²) + K₂ (∏α₁²)

[uvw]	a	b	c	α ₁	α ₂	α ₃	Y
<100>	0	90 ⁰	90 ⁰	1	0	0	K ₀
<110>	45 ⁰	45 ⁰	90 ⁰	1/√2	1/√2	0	K ₀ + K ₁ /4
<111>	54.7 ⁰	54.7 ⁰	54.7 ⁰	1/√3	1/√3	1/√3	K ₀ + K ₁ /3 + K ₂ /27

For <100> directions, α₁ = 1, α₂ = 0, α₃ = 0 ... [I] => V*_{L&T100} = K₀

For <110> directions, α₁ = 1/√2, α₂ = 1/√2, α₃ = 0 ... [II] => V*_{L&T110} = K₀ + K₁/4

=> K₁ = 4[V*_{L&T110} - V*_{L&T100}]



For <111> directions, $\alpha_1=1/\sqrt{3}, \alpha_2=1/\sqrt{3}, \alpha_3=1/\sqrt{3} \dots [III] \Rightarrow V^*_{L\&T111} = K_0 + K_1/3 + K_2/27$

- $V^*_{L\&T111} = K_0 + K_1/3 + K_2/27 = V^*_{L\&T100} + 4[V^*_{L\&T110} - V^*_{L\&T100}]/3 + K_2/27$
- $K_2 = [V^*_{L\&T 111} - V^*_{L\&T 100}] * 27 - 36[V^*_{L\&T 110} - V^*_{L\&T 100}] = [27V^*_{L\&T 111} - 36V^*_{L\&T 110} + 9V^*_{L\&T 100}]$

Substituting back in Original Equation, we have

$$V^*_{L\&T} = K_0 + K_1 (\sum \alpha_i^2) + K_2 (\prod \alpha_i^2)$$

- $V^*_{L\&T} = V^*_{L\&T 100} + 4[V^*_{L\&T 110} - V^*_{L\&T 100}] (\sum \alpha_i^2) + [27V^*_{L\&T 111} - 36V^*_{L\&T 110} + 9V^*_{L\&T 100}] (\prod \alpha_i^2)$

The values of $V^*_{L\&T 100}, V^*_{L\&T 110}, V^*_{L\&T 111}$ can be taken from Compliance Constants TABLE

$$V^*_{L\&T} = K_0 + K_1(\sum \alpha_i \alpha_j) + K_2(\sum \alpha_i^2) + K_3(\prod \alpha_i) + K_4(\sum \alpha_i^2 \alpha_j^2) + K_5(\sum \alpha_i^3) + K_6(\sum \alpha_i^2 \alpha_j \alpha_k) + K_7(\sum \alpha_i^4) + K_8(\sum \alpha_i^4 \alpha_j^2) + K_9(\sum \alpha_i^6)$$

$$V^*_{L\&T} = 4.8 - 2.96(\sum \alpha_i \alpha_j) + 4.8(\sum \alpha_i^2) + 2(\prod \alpha_i) + 2(\sum \alpha_i^2 \alpha_j^2) + 7.2(\sum \alpha_i^3) - 0.371(\sum \alpha_i^2 \alpha_j \alpha_k) - 2.4(\sum \alpha_i^4) + 1(\sum \alpha_i^4 \alpha_j^2) - 2.4(\sum \alpha_i^6)$$

2.6 Calculation Of Mean Free Path of Diamond by An Expansion Into Direction Cosines $\alpha_1, \alpha_2, \alpha_3$ With Respect To The Crystal Axes

Property Of Diamond	$\xi_{<100>}$	$\xi_{<110>}$	$\xi_{<111>}$
Mean Free Time(s) * 10 ⁻¹²	1.0	0.8	0.6
Mean Free Time(s)	$\tau \sim 1/\gamma C_{44}$	$\tau \sim 1/\gamma C_{44}$	$\tau \sim 1/\gamma C_{44}$

Mean Free Time is an isotropic property.

$$T^*_{MEAN} = K_0 + K_1(\sum \alpha_i \alpha_j) + K_2(\sum \alpha_i^2) + K_3(\prod \alpha_i) + K_4(\sum \alpha_i^2 \alpha_j^2) + K_5(\sum \alpha_i^3) + K_6(\sum \alpha_i^2 \alpha_j \alpha_k) + K_7(\sum \alpha_i^4) + K_8(\sum \alpha_i^4 \alpha_j^2) + K_9(\sum \alpha_i^6)$$

Property Of Diamond	$\xi_{<100>}$	$\xi_{<110>}$	$\xi_{<111>}$
Mean Free Time(s) * 10 ⁻¹²	1.0	0.8	0.6

$$T^*_{MEAN} = 0.4 - 0.5472(\sum \alpha_i \alpha_j) + 0.4(\sum \alpha_i^2) + 2(\prod \alpha_i) + 2(\sum \alpha_i^2 \alpha_j^2) + 0.6(\sum \alpha_i^3) - 2.733(\sum \alpha_i^2 \alpha_j \alpha_k) - 0.2(\sum \alpha_i^4) + 1(\sum \alpha_i^4 \alpha_j^2) - 0.2(\sum \alpha_i^6)$$

2.7 Calculation Of UV, Visible Optical Adsorption of Diamond by An Expansion Into Direction Cosines $\alpha_1, \alpha_2, \alpha_3$ With Respect To The Crystal Axes

Property Of Diamond	$\xi_{<100>}$	$\xi_{<110>}$	$\xi_{<111>}$
UV Optical Adsorption	$\alpha_{UV,[100]} = (C_{11} + C_{12})/Eg^2$	$\alpha_{UV,[110]} = (C_{11} + C_{44})/Eg^2$	$\alpha_{UV,[111]} = (C_1 + C_{44})/Eg^2$
Visible Optical Adsorption	$\alpha_{VISIBLE,[100]} = (C_1 + C_{44})/Eg^2$	$\alpha_{VISIBLE,[110]} = (C_{11} + C_{44})/Eg^2$	$\alpha_{VISIBLE,[111]} = (C_{11} + C_{44})/Eg^2$
UV Optical Absorption cm ⁻¹	0.003	0.0008	0.0002
Visible Optical Absorption cm ⁻¹ * 10 ⁻⁹	5	4	3

Generalized equation in terms of 3terms:

$$UV-VIS_{OA}^* = K_0 + K_1 (\sum \alpha_i^2) + K_2 (\prod \alpha_i^2), V \text{ is UV, Visible Optical Adsorption}$$

[uvw]	a	b	c	α_1	α_2	α_3	Y
<100>	0	90 ⁰	90 ⁰	1	0	0	K ₀
<110>	45 ⁰	45 ⁰	90 ⁰	1/√2	1/√2	0	K ₀ + K ₁ /4
<111>	54.7 ⁰	54.7 ⁰	54.7 ⁰	1/√3	1/√3	1/√3	K ₀ + K ₁ /3 + K ₂ /27

For <100> directions, $\alpha_1=1, \alpha_2=0, \alpha_3=0 \dots [I] \Rightarrow UV-VIS_{OA}^*_{100} = K_0$



For <110> directions, $\alpha_1 = 1/\sqrt{2}, \alpha_2 = 1/\sqrt{2}, \alpha_3 = 0 \dots [II] \Rightarrow UV-VIS_{OA}^*_{110} = K_0 + K_1/4$

$\Rightarrow K_1 = 4[UV-VIS_{OA}^*_{110} - UV-VIS_{OA}^*_{100}]$

For <111> directions, $\alpha_1 = 1/\sqrt{3}, \alpha_2 = 1/\sqrt{3}, \alpha_3 = 1/\sqrt{3} \dots [III] \Rightarrow UV-VIS_{OA}^*_{111} = K_0 + K_1/3 + K_2/27$

$\bullet UV-VIS_{OA}^*_{111} = K_0 + K_1/3 + K_2/27 = UV-VIS_{OA}^*_{100} + 4[UV-VIS_{OA}^*_{110} - UV-VIS_{OA}^*_{100}]/3 + K_2/27$

$\bullet K_2 = [UV-VIS_{OA}^*_{111} - UV-VIS_{OA}^*_{100}] * 27 - 36[UV-VIS_{OA}^*_{110} - UV-VIS_{OA}^*_{100}] = [27UV-VIS_{OA}^*_{111} - 36UV-VIS_{OA}^*_{110} + 9 UV-VIS_{OA}^*_{100}]$

Substituting back in Original Equation, we have

$UV-VIS_{OA}^* = K_0 + K_1 (\sum \alpha_1^2 \alpha_2^2) + K_2 (\prod \alpha_1^2)$

$\bullet UV-VIS_{OA}^* = UV-VIS_{OA}^*_{100} + 4[UV-VIS_{OA}^*_{110} - UV-VIS_{OA}^*_{100}] (\sum \alpha_1^2 \alpha_2^2) + [27UV-VIS_{OA}^*_{111} - 36UV-VIS_{OA}^*_{110} + 9 UV-VIS_{OA}^*_{100}] (\prod \alpha_1^2)$

The values of $V^*_{100}, V^*_{110}, V^*_{111}$ can be taken from Compliance Constants TABLE

Property Of Diamond	$\xi_{<100>}$	$\xi_{<110>}$	$\xi_{<111>}$
UV Optical Adsorption	$\alpha_{UV,[100]} = (C_{11} + C_{12})/Eg^2$	$\alpha_{UV,[110]} = (C_{11} + C_{44})/Eg^2$	$\alpha_{UV,[111]} = (C_1 + C_{44})/Eg^2$
Visible Optical Adsorption	$\alpha_{VISIBLE,[100]} = (C_1 + C_{44})/Eg^2$	$\alpha_{VISIBLE,[110]} = (C_{11} + C_{44})/Eg^2$	$\alpha_{VISIBLE,[111]} = (C_{11} + C_{44})/Eg^2$

$UV_{OA}^* = K_0$

$+K_1(\sum \alpha_1 \alpha_2) + K_2(\sum \alpha_1^2) + K_3(\prod \alpha_1) + K_4(\sum \alpha_1^2 \alpha_2^2) + K_5(\sum \alpha_1^3) + K_6(\sum \alpha_1^2 \alpha_2 \alpha_3) + K_7(\sum \alpha_1^4) + K_8(\sum \alpha_1^4 \alpha_2^2) + K_9(\sum \alpha_1^6)$

Property Of Diamond	$\xi_{<100>}$	$\xi_{<110>}$	$\xi_{<111>}$
UV Optical Absorption cm ⁻¹	0.003	0.0008	0.0002

$UV_{OA}^* = 0.0012 - 1.003(\sum \alpha_1 \alpha_2) + 0.0012(\sum \alpha_1^2) + 2(\prod \alpha_1) + 2(\sum \alpha_1^2 \alpha_2^2) + 0.0018(\sum \alpha_1^3) - 1.9932(\sum \alpha_1^2 \alpha_2 \alpha_3) - 0.0006(\sum \alpha_1^4) + 1(\sum \alpha_1^4 \alpha_2^2) - 0.0006(\sum \alpha_1^6)$

$VIS_{OA}^* = K_0$

$+K_1(\sum \alpha_1 \alpha_2) + K_2(\sum \alpha_1^2) + K_3(\prod \alpha_1) + K_4(\sum \alpha_1^2 \alpha_2^2) + K_5(\sum \alpha_1^3) + K_6(\sum \alpha_1^2 \alpha_2 \alpha_3) + K_7(\sum \alpha_1^4) + K_8(\sum \alpha_1^4 \alpha_2^2) + K_9(\sum \alpha_1^6)$

Property Of Diamond	$\xi_{<100>}$	$\xi_{<110>}$	$\xi_{<111>}$
Visible Optical Absorption cm ⁻¹ * 10 ⁻⁹	5	4	3

$VIS_{OA}^* = 42 - 3.736(\sum \alpha_1 \alpha_2) + 2(\sum \alpha_1^2) + 2(\prod \alpha_1) + 2(\sum \alpha_1^2 \alpha_2^2) + 3(\sum \alpha_1^3) + 0.7587(\sum \alpha_1^2 \alpha_2 \alpha_3) - 1(\sum \alpha_1^4) + 1(\sum \alpha_1^4 \alpha_2^2) - 1(\sum \alpha_1^6)$

2.4 Calculation Of Surface and Cleavage Energy of Diamond by An Expansion Into Direction Cosines $\alpha_1, \alpha_2, \alpha_3$ With Respect To The Crystal Axes

Property Of Diamond	$\xi_{<100>}$	$\xi_{<110>}$	$\xi_{<111>}$
Surface Energy, J/m ²	$C_{11}/2$	$(C_{11} + C_{12} + 2C_{44})/4$	$(C_{11} + 2C_{12} + 4C_{44})/6$
Cleavage Energy, J/m ²	C_{11}	$(C_{11} + C_{12} + 2C_{44})/2$	$(C_{11} + 2C_{12} + 4C_{44})/3$
Surface Energy, J/m ²	5.3	3.7	2.3
Cleavage Energy, J/m ²	10	7	3.4

Generalized equation in terms of 3 terms:

Property Of Diamond	$\xi_{<100>}$	$\xi_{<110>}$	$\xi_{<111>}$
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Surface Energy, J/m ²	C ₁₁ /2	(C ₁₁ + C ₁₂ + 2C ₄₄)/4	(C ₁₁ + 2C ₁₂ + 4C ₄₄)/6
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SE* = K₀ + K₁ (∑α₁² α₂²) + K₂ (∏α₁²) SE is Surface and Cleavage Energy

[uvw]	a	b	c	α ₁	α ₂	α ₃	Y
<100>	0	90 ⁰	90 ⁰	1	0	0	K ₀
<110>	45 ⁰	45 ⁰	90 ⁰	1/√2	1/√2	0	K ₀ + K ₁ /4
<111>	54.7 ⁰	54.7 ⁰	54.7 ⁰	1/√3	1/√3	1/√3	K ₀ + K ₁ /3 + K ₂ /27

For <100> directions, α₁ = 1, α₂ = 0, α₃ = 0 ... [I] => SE*₁₀₀ = K₀

For <110> directions, α₁ = 1/√2, α₂ = 1/√2, α₃ = 0 ... [II] => SE*₁₁₀ = K₀ + K₁/4

=> K₁ = 4[SE*₁₁₀ - SE*₁₀₀]

For <111> directions, α₁ = 1/√3, α₂ = 1/√3, α₃ = 1/√3 ... [III] => SE*₁₁₁ = K₀ + K₁/3 + K₂/27

- SE*₁₁₁ = K₀ + K₁/3 + K₂/27 = SE*₁₀₀ + 4[SE*₁₁₀ - SE*₁₀₀]/3 + K₂/27
- K₂ = [SE*₁₁₁ - SE*₁₀₀] * 27 - 36[SE*₁₁₀ - SE*₁₀₀] = [27SE*₁₁₁ - 36SE*₁₁₀ + 9SE*₁₀₀]

Substituting back in Original Equation, we have

SE* = K₀ + K₁ (∑α₁² α₂²) + K₂ (∏α₁²)

- SE* = SE*₁₀₀ + 4[SE*₁₁₀ - SE*₁₀₀] (∑α₁² α₂²) + [27SE*₁₁₁ - 36SE*₁₁₀ + 9SE*₁₀₀] (∏α₁²)

The values of SE*₁₀₀, SE*₁₁₀, SE*₁₁₁ can be taken from Compliance Constants TABLE

Property Of Diamond	ξ<100>	ξ<110>	ξ<111>
Surface Energy, J/m ²	C ₁₁ /2	(C ₁₁ + C ₁₂ + 2C ₄₄)/4	(C ₁₁ + 2C ₁₂ + 4C ₄₄)/6
Cleavage Energy, J/m ²	C ₁₁	(C ₁₁ + C ₁₂ + 2C ₄₄)/2	(C ₁₁ + 2C ₁₂ + 4C ₄₄)/3
Surface Energy, J/m ²	5.3	3.7	2.3
Cleavage Energy, J/m ²	10	7	3.4

Generalized equation in terms of 3 terms:

CE* = K₀ + K₁ (∑α₁² α₂²) + K₂ (∏α₁²) CE is Cleavage Energy

[uvw]	a	b	c	α ₁	α ₂	α ₃	Y
<100>	0	90 ⁰	90 ⁰	1	0	0	K ₀
<110>	45 ⁰	45 ⁰	90 ⁰	1/√2	1/√2	0	K ₀ + K ₁ /4
<111>	54.7 ⁰	54.7 ⁰	54.7 ⁰	1/√3	1/√3	1/√3	K ₀ + K ₁ /3 + K ₂ /27

For <100> directions, α₁ = 1, α₂ = 0, α₃ = 0 ... [I] => CE*₁₀₀ = K₀

For <110> directions, α₁ = 1/√2, α₂ = 1/√2, α₃ = 0 ... [II] => CE*₁₁₀ = K₀ + K₁/4

=> K₁ = 4[CE*₁₁₀ - CE*₁₀₀]

For <111> directions, α₁ = 1/√3, α₂ = 1/√3, α₃ = 1/√3 ... [III] => CE*₁₁₁ = K₀ + K₁/3 + K₂/27

- CE*₁₁₁ = K₀ + K₁/3 + K₂/27 = CE*₁₀₀ + 4[CE*₁₁₀ - CE*₁₀₀]/3 + K₂/27
- K₂ = [CE*₁₁₁ - CE*₁₀₀] * 27 - 36[CE*₁₁₀ - CE*₁₀₀] = [27CE*₁₁₁ - 36CE*₁₁₀ + 9CE*₁₀₀]

Substituting back in Original Equation, we have

CE* = K₀ + K₁ (∑α₁² α₂²) + K₂ (∏α₁²)

- CE* = CE*₁₀₀ + 4[CE*₁₁₀ - CE*₁₀₀] (∑α₁² α₂²) + [27CE*₁₁₁ - 36CE*₁₁₀ + 9CE*₁₀₀] (∏α₁²)

The values of CE*₁₀₀, CE*₁₁₀, CE*₁₁₁ can be taken from Compliance Constants TABLE

Property Of Diamond	ξ<100>	ξ<110>	ξ<111>
Surface Energy, J/m ²	5.3	3.7	2.3



$$SE^* = K_0$$

$$+K_1(\sum \alpha_1 \alpha_2) + K_2(\sum \alpha_1^2) + K_3(\prod \alpha_1) + K_4(\sum \alpha_1^2 \alpha_2^2) + K_5(\sum \alpha_1^3) + K_6(\sum \alpha_1^2 \alpha_2 \alpha_3) + K_7(\sum \alpha_1^4) + K_8(\sum \alpha_1^4 \alpha_2^2) + K_9(\sum \alpha_1^6)$$

$$SE^* = 2.12 - 4.906(\sum \alpha_1 \alpha_2) + 2.12(\sum \alpha_1^2) - 13.44(\prod \alpha_1) + 2(\sum \alpha_1^2 \alpha_2^2) + 3.18(\sum \alpha_1^3) - 5.7205(\sum \alpha_1^2 \alpha_2 \alpha_3) - 1.06(\sum \alpha_1^4) + 1(\sum \alpha_1^4 \alpha_2^2) - 1.06(\sum \alpha_1^6)$$

Property Of Diamond	$\xi_{<100>}$	$\xi_{<110>}$	$\xi_{<111>}$
Cleavage Energy, J/m ²	10	7	3.4

$$CE^* = K_0$$

$$+K_1(\sum \alpha_1 \alpha_2) + K_2(\sum \alpha_1^2) + K_3(\prod \alpha_1) + K_4(\sum \alpha_1^2 \alpha_2^2) + K_5(\sum \alpha_1^3) + K_6(\sum \alpha_1^2 \alpha_2 \alpha_3) + K_7(\sum \alpha_1^4) + K_8(\sum \alpha_1^4 \alpha_2^2) + K_9(\sum \alpha_1^6)$$

$$CE^* = 4 - 6.472(\sum \alpha_1 \alpha_2) + 4(\sum \alpha_1^2) + 2(\prod \alpha_1) + 2(\sum \alpha_1^2 \alpha_2^2) + 6(\sum \alpha_1^3) - 5.366(\sum \alpha_1^2 \alpha_2 \alpha_3) - 2(\sum \alpha_1^4) + 1(\sum \alpha_1^4 \alpha_2^2) - 2(\sum \alpha_1^6)$$

2.5 Calculation Of Change in Resistivity of Diamond by An Expansion Into Direction Cosines $\alpha_1, \alpha_2, \alpha_3$ With Respect To The Crystal Axes

Property Of Diamond	$\xi_{<100>}$	$\xi_{<110>}$	$\xi_{<111>}$
Change in Resistivity, $\Delta\rho$	$\Delta\rho_{[100]} = \pi_{11}C_{11}\epsilon_{xx} + 2\pi_{12}C_{12}\epsilon_{xx}$	$\Delta\rho_{[110]} = \pi_{11}(C_{11} + C_{12} + 2C_{14})/2\epsilon_{xx} + \pi_{12}(C_{11} + C_{12} - 2C_{44})/2\epsilon_{xx} + \pi_{44}C_{44}\epsilon_{xy}$	$\Delta\rho_{[111]} = \pi_{11}(C_{11} + 2C_{12} + 4C_{44})/3\epsilon_{xx} + \pi_{12}(C_{11} + 2C_{12} - 4C_{44})/3\epsilon_{xx} + C_{11} + 2C_{12} - 4C_{44})/3\epsilon_{yy}$

Generalized equation in terms of 3 terms:

$$CR^* = K_0 + K_1(\sum \alpha_1^2 \alpha_2^2) + K_2(\prod \alpha_1^2)$$

CR is Change in Resistivity

[uvw]	a	b	c	α_1	α_2	α_3	Y
<100>	0	90 ⁰	90 ⁰	1	0	0	K_0
<110>	45 ⁰	45 ⁰	90 ⁰	1/√2	1/√2	0	$K_0 + K_1/4$
<111>	54.7 ⁰	54.7 ⁰	54.7 ⁰	1/√3	1/√3	1/√3	$K_0 + K_1/3 + K_2/27$

For <100> directions, $\alpha_1 = 1, \alpha_2 = 0, \alpha_3 = 0 \dots [I] \Rightarrow CR^*_{100} = K_0$

For <110> directions, $\alpha_1 = 1/\sqrt{2}, \alpha_2 = 1/\sqrt{2}, \alpha_3 = 0 \dots [II] \Rightarrow CR^*_{110} = K_0 + K_1/4$

$$\Rightarrow K_1 = 4[CR^*_{110} - CR^*_{100}]$$

For <111> directions, $\alpha_1 = 1/\sqrt{3}, \alpha_2 = 1/\sqrt{3}, \alpha_3 = 1/\sqrt{3} \dots [III] \Rightarrow CR^*_{111} = K_0 + K_1/3 + K_2/27$

$$\bullet CR^*_{111} = K_0 + K_1/3 + K_2/27 = CR^*_{100} + 4[CR^*_{110} - CR^*_{100}]/3 + K_2/27$$

$$\bullet K_2 = [CR^*_{111} - CR^*_{100}] * 27 - 36[CR^*_{110} - CR^*_{100}] = [27CR^*_{111} - 36CR^*_{110} + 9CR^*_{100}]$$

Substituting back in Original Equation, we have

$$CR^* = K_0 + K_1(\sum \alpha_1^2 \alpha_2^2) + K_2(\prod \alpha_1^2)$$

$$\bullet CR^* = CR^*_{100} + 4[CR^*_{110} - CR^*_{100}](\sum \alpha_1^2 \alpha_2^2) + [27CR^*_{111} - 36CR^*_{110} + 9CR^*_{100}](\prod \alpha_1^2)$$

The values of $CR^*_{100}, CR^*_{110}, CR^*_{111}$ can be taken from Compliance Constants TABLE

Change in Resistivity, $\Delta\rho$	$\Delta\rho_{[100]} = \pi_{11}C_{11}\epsilon_{xx} + 2\pi_{12}C_{12}\epsilon_{xx}$	$\Delta\rho_{[110]} = \pi_{11}(C_{11} + C_{12} + 2C_{14})/2\epsilon_{xx} + \pi_{12}(C_{11} + C_{12} - 2C_{44})/2\epsilon_{xx} + \pi_{44}C_{44}\epsilon_{xy}$	$\Delta\rho_{[111]} = \pi_{11}(C_{11} + 2C_{12} + 4C_{44})/3\epsilon_{xx} + \pi_{12}(C_{11} + 2C_{12} - 4C_{44})/3\epsilon_{xx} + C_{11} + 2C_{12} - 4C_{44})/3\epsilon_{yy}$
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III. Generalised Estimation of Goss and Cube Texture Quantification of YBCO, Ni Based, MgB₂, NbTi, BSCCO, FeSe, LaFeAsO Superconductors By An Expansion Into Direction Cosines $\alpha_1, \alpha_2, \alpha_3$ With Respect To The Crystal Axes



Crystallographic Directios [uvw]	YBCO Goss and Cube Texture %	Ni - Based Goss and Cube Texture %	MgB ₂ Goss and Cube Texture %	NbTi Goss and Cube Texture %	BSCCO Goss and Cube Texture %	FeSe Goss and Cube Texture %	LaFeAsO Goss and Cube Texture %
<100>	0.6 & 1	0.7 & 1.0	0.5 & 0.6	0.5 & 0.8	0.55&.75	0.65 & 0.85	0.6 & 0.9
<110>	0.25 & 0.4	0.2 & 0.5	0.2 & 0.4	0.3 & 0.3	0.2 &0.3	0.15 & 0.25	0.25 &0.35
<111>	0.05 & 0.1	0.1 & 0.2	0.1 & 0.05	0.15 &0.2	0.15&1.0	0.05 & 0.1	0.1 & 0.15

1.1 Standard Equation:

$$\xi^* = K_0 + K_1(\alpha_1\alpha_2 + \alpha_2\alpha_3 + \alpha_3\alpha_1) + K_2(\alpha_1^2 + \alpha_2^2 + \alpha_3^2) + K_3(\alpha_1\alpha_2\alpha_3) + K_4(\alpha_1^2\alpha_2^2 + \alpha_2^2\alpha_3^2 + \alpha_3^2\alpha_1^2) + K_5(\alpha_1^3 + \alpha_2^3 + \alpha_3^3) + K_6(\alpha_1^2\alpha_2\alpha_3 + \alpha_2^2\alpha_3\alpha_1 + \alpha_3^2\alpha_1\alpha_2) + K_7(\alpha_1^4 + \alpha_2^4 + \alpha_3^4) + K_8(\alpha_1^4\alpha_2^2 + \alpha_2^4\alpha_3^2 + \alpha_3^4\alpha_1^2) + K_9(\alpha_1^6 + \alpha_2^6 + \alpha_3^6)$$

$$\xi^* = K + K_1(\sum \alpha_1\alpha_2) + K_2(\sum \alpha_1^2) + K_3(\prod \alpha_1) + K_4(\sum \alpha_1^2\alpha_2^2) + K_5(\sum \alpha_1^3) + K_6(\sum \alpha_1^2\alpha_2\alpha_3) + K_7(\sum \alpha_1^4) + K_8(\sum \alpha_1^4\alpha_2^2) + K_9(\sum \alpha_1^6)$$

[uvw]	A	B	c	α_1	α_2	α_3	Y
<100>	0	90 ⁰	90 ⁰	1	0	0	K ₀
<110>	45 ⁰	45 ⁰	90 ⁰	1/√2	1/√2	0	K ₀ + K ₁ / 4
<111>	54.7 ⁰	54.7 ⁰	54.7 ⁰	1/√3	1/√3	1/√3	K ₀ + K ₁ / 3 + K ₂ / 27

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/*****
Running Comptational Code, for getting standard equation using p1,p2,p3 for above properties
p1=k0+k2+k5+k7+k9
p2=k0+0.5k1+k2+0.25k4+0.706k5+0.5k7+0.125k8+0.25k9
p3=k0+k1+k2+0.1923k3+0.333k4+0.5772k5+0.5772k6+0.333k7+0.3335k8+0.192k9
k0=2p1/5;k2=2p1/5;k5=3p1/5;k7=k9 = -p1/5;k4=2,k8=1;
k1=2*(p2 -k0-k2-0.25k4-0.706k5-0.5k7-0.25k9);k3=2
k6=5.2*(p3-k0-k1 -k2-0.1923k3-0.3333k4 -0.5772k5-0.3333k7-0.333k8-0.1924k9)
p1=70;p2=75;p3=80, give values of k1,...k9
*****/

```

YBCO SuperConductor:

$$\xi^* = K + K_1(\sum \alpha_1\alpha_2) + K_2(\sum \alpha_1^2) + K_3(\prod \alpha_1) + K_4(\sum \alpha_1^2\alpha_2^2) + K_5(\sum \alpha_1^3) + K_6(\sum \alpha_1^2\alpha_2\alpha_3) + K_7(\sum \alpha_1^4) + K_8(\sum \alpha_1^4\alpha_2^2) + K_9(\sum \alpha_1^6)$$

$$\xi^*_{GOSS \quad TEXTURE} = 0.24 - 1.71(\sum \alpha_1\alpha_2) + 0.24(\sum \alpha_1^2) + 2(\prod \alpha_1) + 2(\sum \alpha_1^2\alpha_2^2) + 0.36(\sum \alpha_1^3) + 0.79(\sum \alpha_1^2\alpha_2\alpha_3) - 0.12(\sum \alpha_1^4) + 1(\sum \alpha_1^4\alpha_2^2) - 0.12(\sum \alpha_1^6)$$

$$\xi^*_{CUBE \quad TEXTURE} = 0.4 - 2.35(\sum \alpha_1\alpha_2) + 0.4(\sum \alpha_1^2) + 2(\prod \alpha_1) + 2(\sum \alpha_1^2\alpha_2^2) + 0.6(\sum \alpha_1^3) + 0.81(\sum \alpha_1^2\alpha_2\alpha_3) - 0.2(\sum \alpha_1^4) + 1(\sum \alpha_1^4\alpha_2^2) - 0.2(\sum \alpha_1^6)$$

Ni-Based SuperConductor:



$$\xi^* = K + K_1(\sum \alpha_1 \alpha_2) + K_2(\sum \alpha_1^2) + K_3(\prod \alpha_1) + K_4(\sum \alpha_1^2 \alpha_2^2) + K_5(\sum \alpha_1^3) + K_6(\sum \alpha_1^2 \alpha_2 \alpha_3) + K_7(\sum \alpha_1^4) + K_8(\sum \alpha_1^4 \alpha_2^2) + K_9(\sum \alpha_1^6)$$

$$\xi^{* \text{GOSS TEXTURE}} = 0.28 - 2.1(\sum \alpha_1 \alpha_2) + 0.28(\sum \alpha_1^2) + 2(\prod \alpha_1) + 2(\sum \alpha_1^2 \alpha_2^2) + 0.42(\sum \alpha_1^3) + 6.81(\sum \alpha_1^2 \alpha_2 \alpha_3) - 0.14(\sum \alpha_1^4) + 1(\sum \alpha_1^4 \alpha_2^2) - 0.14(\sum \alpha_1^6)$$

$$\xi^{* \text{CUBE TEXTURE}} = 0.4 - 2.15(\sum \alpha_1 \alpha_2) + 0.4(\sum \alpha_1^2) + 2(\prod \alpha_1) + 2(\sum \alpha_1^2 \alpha_2^2) + 0.6(\sum \alpha_1^3) + 1.14(\sum \alpha_1^2 \alpha_2 \alpha_3) - 0.2(\sum \alpha_1^4) + 1(\sum \alpha_1^4 \alpha_2^2) - 0.2(\sum \alpha_1^6)$$

MgB₂ SuperConductor:

$$\xi^* = K + K_1(\sum \alpha_1 \alpha_2) + K_2(\sum \alpha_1^2) + K_3(\prod \alpha_1) + K_4(\sum \alpha_1^2 \alpha_2^2) + K_5(\sum \alpha_1^3) + K_6(\sum \alpha_1^2 \alpha_2 \alpha_3) + K_7(\sum \alpha_1^4) + K_8(\sum \alpha_1^4 \alpha_2^2) + K_9(\sum \alpha_1^6)$$

$$\xi^{* \text{GOSS TEXTURE}} = 0.2 - 1.67(\sum \alpha_1 \alpha_2) + 0.2(\sum \alpha_1^2) + 2(\prod \alpha_1) + 2(\sum \alpha_1^2 \alpha_2^2) + 0.3(\sum \alpha_1^3) + 0.14(\sum \alpha_1^2 \alpha_2 \alpha_3) - 0.1(\sum \alpha_1^4) + 1(\sum \alpha_1^4 \alpha_2^2) - 0.1(\sum \alpha_1^6)$$

$$\xi^{* \text{CUBE TEXTURE}} = 0.24 - 1.49(\sum \alpha_1 \alpha_2) + 0.24(\sum \alpha_1^2) + 2(\prod \alpha_1) + 2(\sum \alpha_1^2 \alpha_2^2) + 0.36(\sum \alpha_1^3) - 2.49(\sum \alpha_1^2 \alpha_2 \alpha_3) - 0.12(\sum \alpha_1^4) + 1(\sum \alpha_1^4 \alpha_2^2) - 0.12(\sum \alpha_1^6)$$

NbTi SuperConductor:

$$\xi^* = K + K_1(\sum \alpha_1 \alpha_2) + K_2(\sum \alpha_1^2) + K_3(\prod \alpha_1) + K_4(\sum \alpha_1^2 \alpha_2^2) + K_5(\sum \alpha_1^3) + K_6(\sum \alpha_1^2 \alpha_2 \alpha_3) + K_7(\sum \alpha_1^4) + K_8(\sum \alpha_1^4 \alpha_2^2) + K_9(\sum \alpha_1^6)$$

$$\xi^{* \text{GOSS TEXTURE}} = 0.2 - 1.47(\sum \alpha_1 \alpha_2) + 0.2(\sum \alpha_1^2) + 2(\prod \alpha_1) + 2(\sum \alpha_1^2 \alpha_2^2) + 0.3(\sum \alpha_1^3) - 1.48(\sum \alpha_1^2 \alpha_2 \alpha_3) - 0.1(\sum \alpha_1^4) + 1(\sum \alpha_1^4 \alpha_2^2) - 0.1(\sum \alpha_1^6)$$

$$\xi^{* \text{CUBE TEXTURE}} = 0.32 - 2.12(\sum \alpha_1 \alpha_2) + 0.32(\sum \alpha_1^2) + 2(\prod \alpha_1) + 2(\sum \alpha_1^2 \alpha_2^2) + 0.48(\sum \alpha_1^3) - 4(\sum \alpha_1^2 \alpha_2 \alpha_3) - 0.16(\sum \alpha_1^4) + 1(\sum \alpha_1^4 \alpha_2^2) - 0.16(\sum \alpha_1^6)$$

BSCCO SuperConductor:

$$\xi^* = K + K_1(\sum \alpha_1 \alpha_2) + K_2(\sum \alpha_1^2) + K_3(\prod \alpha_1) + K_4(\sum \alpha_1^2 \alpha_2^2) + K_5(\sum \alpha_1^3) + K_6(\sum \alpha_1^2 \alpha_2 \alpha_3) + K_7(\sum \alpha_1^4) + K_8(\sum \alpha_1^4 \alpha_2^2) + K_9(\sum \alpha_1^6)$$

$$\xi^{* \text{GOSS TEXTURE}} = 0.22 - 2.295(\sum \alpha_1 \alpha_2) + 0.22(\sum \alpha_1^2) + 2(\prod \alpha_1) + 2(\sum \alpha_1^2 \alpha_2^2) + 0.33(\sum \alpha_1^3) + 8.875(\sum \alpha_1^2 \alpha_2 \alpha_3) - 0.11(\sum \alpha_1^4) + 1(\sum \alpha_1^4 \alpha_2^2) - 0.11(\sum \alpha_1^6)$$

$$\xi^{* \text{CUBE TEXTURE}} = 0.3 - 2.0104(\sum \alpha_1 \alpha_2) + 0.3(\sum \alpha_1^2) + 2(\prod \alpha_1) + 2(\sum \alpha_1^2 \alpha_2^2) + 0.45(\sum \alpha_1^3) + 1.032(\sum \alpha_1^2 \alpha_2 \alpha_3) - 0.15(\sum \alpha_1^4) + 1(\sum \alpha_1^4 \alpha_2^2) - 0.15(\sum \alpha_1^6)$$

FeSe SuperConductor:

$$\xi^* = K + K_1(\sum \alpha_1 \alpha_2) + K_2(\sum \alpha_1^2) + K_3(\prod \alpha_1) + K_4(\sum \alpha_1^2 \alpha_2^2) + K_5(\sum \alpha_1^3) + K_6(\sum \alpha_1^2 \alpha_2 \alpha_3) + K_7(\sum \alpha_1^4) + K_8(\sum \alpha_1^4 \alpha_2^2) + K_9(\sum \alpha_1^6)$$

$$\xi^{* \text{GOSS TEXTURE}} = 0.26 - 2.09968(\sum \alpha_1 \alpha_2) + 0.26(\sum \alpha_1^2) + 2(\prod \alpha_1) + 2(\sum \alpha_1^2 \alpha_2^2) + 0.39(\sum \alpha_1^3) + 4.679(\sum \alpha_1^2 \alpha_2 \alpha_3) - 0.13(\sum \alpha_1^4) + 1(\sum 2\alpha_1^4 \alpha_2^2) - 0.13(\sum \alpha_1^6)$$



$$\xi^{*CUBE} = 2.24512(\sum \alpha_1 \alpha_2) + 0.34(\sum \alpha_1^2) + 2(\prod \alpha_1) + 2(\sum \alpha_1^2 \alpha_2^2) + 0.51(\sum \alpha_1^3) + 7.02964(\sum \alpha_1^2 \alpha_2 \alpha_3) - 0.17(\sum \alpha_1^4) + 1(\sum \alpha_1^4 \alpha_2^2) - 0.17(\sum \alpha_1^6) \quad \text{TEXTURE}=0.34.-$$

LaFeAsO SuperConductor:

$$\xi^* = K + K_1(\sum \alpha_1 \alpha_2) + K_2(\sum \alpha_1^2) + K_3(\prod \alpha_1) + K_4(\sum \alpha_1^2 \alpha_2^2) + K_5(\sum \alpha_1^3) + K_6(\sum \alpha_1^2 \alpha_2 \alpha_3) + K_7(\sum \alpha_1^4) + K_8(\sum \alpha_1^4 \alpha_2^2) + K_9(\sum \alpha_1^6)$$

$$\xi^{*GOSS} = 1.79632(\sum \alpha_1 \alpha_2) + 0.24(\sum \alpha_1^2) + 2(\prod \alpha_1) + 2(\sum \alpha_1^2 \alpha_2^2) + 0.36(\sum \alpha_1^3) + 4.21742(\sum \alpha_1^2 \alpha_2 \alpha_3) - 0.12(\sum \alpha_1^4) + 1(\sum \alpha_1^4 \alpha_2^2) - 0.12(\sum \alpha_1^6) \quad \text{TEXTURE}=0.24.-$$

$$\xi^{*CUBE} = 2.45008(\sum \alpha_1 \alpha_2) + 0.36(\sum \alpha_1^2) + 2(\prod \alpha_1) + 2(\sum \alpha_1^2 \alpha_2^2) + 0.54(\sum \alpha_1^3) + 6.99968(\sum \alpha_1^2 \alpha_2 \alpha_3) - 0.18(\sum \alpha_1^4) + 1(\sum \alpha_1^4 \alpha_2^2) - 0.18(\sum \alpha_1^6) \quad \text{TEXTURE}=0.36.-$$

IV Genralised Estimation Kinematic and Dynamic Viscosity of Aluminium, Copper, Iron, Chromium, Molybenum, Titanium, Magnesium, Zinc By An Expansion Into Direction Cosines $\alpha_1, \alpha_2, \alpha_3$ With Respect To The Crystal Axes

In this present article, kinematic, Dynamic Viscosity of Copper, Aluminium, Iron, Chromium, Molybenum, Titanium, Magnesium, Zinc of is expressed by an expansion into Direction Cosines $\alpha_1, \alpha_2, \alpha_3$ with respect to the crystal axes. The General Equation kinematic, Dynamic Viscosity of Copper, Aluminium Iron, Chromium, Molybenum, Titanium, Magnesium, Zinc can be used to determine their values at <100>, <110>, <111> directions respectively. In the present article kinematic, Dynamic Viscosity of Copper, Aluminium is determined at <100>, <110>, <111> directions respectively. The Equation can be generalized to include any element or compound with anisotropic properties. Aisotropic Properties are those properties of which vary with crystal direction is different at <100>, <110>, <111> directions. Kinematic, Dynamic Viscosity of Copper, Aluminium, Iron, Chromium, Molybenum, Titanium, Magnesium, Zinc. Kinematic, Dynamic Viscosity of Copper, Aluminium, Iron, Chromium, Molybenum, Titanium, Magnesium, Zinc can be expressed as an expansion into direction cosines $\alpha_1, \alpha_2, \alpha_3$ with respect to the crystal axes. In the present article, consideration is made up to three terms.

1.1 Standard Equation:

$$\xi^* = K_0 + K_1(\alpha_1 \alpha_2 + \alpha_2 \alpha_3 + \alpha_3 \alpha_1) + K_2(\alpha_1^2 + \alpha_2^2 + \alpha_3^2) + K_3(\alpha_1 \alpha_2 \alpha_3) + K_4(\alpha_1^2 \alpha_2^2 + \alpha_2^2 \alpha_3^2 + \alpha_3^2 \alpha_1^2) + K_5(\alpha_1^3 + \alpha_2^3 + \alpha_3^3) + K_6(\alpha_1^2 \alpha_2 \alpha_3 + \alpha_2^2 \alpha_3 \alpha_1 + \alpha_3^2 \alpha_1 \alpha_2) + K_7(\alpha_1^4 + \alpha_2^4 + \alpha_3^4) + K_8(\alpha_1^4 \alpha_2^2 + \alpha_2^4 \alpha_3^2 + \alpha_3^4 \alpha_1^2) + K_9(\alpha_1^6 + \alpha_2^6 + \alpha_3^6)$$

$$\xi^* = K + K_1(\sum \alpha_1 \alpha_2) + K_2(\sum \alpha_1^2) + K_3(\prod \alpha_1) + K_4(\sum \alpha_1^2 \alpha_2^2) + K_5(\sum \alpha_1^3) + K_6(\sum \alpha_1^2 \alpha_2 \alpha_3) + K_7(\sum \alpha_1^4) + K_8(\sum \alpha_1^4 \alpha_2^2) + K_9(\sum \alpha_1^6)$$

[uvw]	A	B	c	α_1	α_2	α_3	Y
<100>	0	90 ⁰	90 ⁰	1	0	0	K ₀
<110>	45 ⁰	45 ⁰	90 ⁰	1/√2	1/√2	0	K ₀ + K ₁ / 4
<111>	54.7 ⁰	54.7 ⁰	54.7 ⁰	1/√3	1/√3	1/√3	K ₀ + K ₁ / 3 + K ₂ / 27

From Ref⁶

S.No	Dynamic Viscosity (Pa-s) of Copper	Kinematic Viscosity(m ² /s) of Copper(m ² /sec)	Crystalllographic Directions<uvw>
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1.	1.2	1.1	<100>
2.	1.5	1.3	<110>
3.	1.3	1.2	<111>

S.No	Dynamic Viscosity (Pa-s) of Aluminium	Kinematic Viscosity(m ² /s) of Aluminium(m ² /sec)	Crystallographic Directions<uvw>
1.	0.9	0.8	<100>
2.	1.1	1.0	<110>
3.	1.0	0.9	<111>

S.No	Dynamic Viscosity (Pa-s) of Iron	Kinematic Viscosity(m ² /s) of Iron(m ² /sec)	Crystallographic Directions<uvw>
1.	3.2	0.46	<100>
2.	3.0	0.43	<110>
3.	1.0	0.4	<111>

S.No	Dynamic Viscosity (Pa-s) of Chromium	Kinematic Viscosity(m ² /s) of Chromium(m ² /sec)	Crystallographic Directions<uvw>
1.	2.4	0.33	<100>
2.	2.2	0.31	<110>
3.	2.0	0.28	<111>

S.No	Dynamic Viscosity (Pa-s) of Molybdenum	Kinematic Viscosity(m ² /s) of Molybdenum(m ² /sec)	Crystallographic Directions<uvw>
1.	3.2	0.31	<100>
2.	3.0	0.29	<110>
3.	2.8	0.27	<111>

S.No	Dynamic Viscosity (Pa-s) of Titanium	Kinematic Viscosity(m ² /s) of Titanium(m ² /sec)	Crystallographic Directions<uvw>
1.	1.9	0.42	<100>
2.	1.7	0.38	<110>
3.	1.3	0.33	<111>

S.No	Dynamic Viscosity (Pa-s) of Magnesium	Kinematic Viscosity(m ² /s) of Magnesium(m ² /sec)	Crystallographic Directions<uvw>
1.	0.025	0.017	<100>
2.	0.027	0.018	<110>
3.	0.026	0.019	<111>

S.No	Dynamic Viscosity (Pa-s) of Zinc	Kinematic Viscosity(m ² /s) of Zinc(m ² /sec)	Crystallographic Directions<uvw>
1.	1.6	0.24	<100>
2.	1.5	0.23	<110>
3.	1.4	0.21	<111>



4.1 Calculation Of Dynamic Viscosity and Kinematic viscosity of Copper By An Expansion Into Direction Cosines $\alpha_1, \alpha_2, \alpha_3$ With Respect To The Crystal Axes

[uvw]	a	b	c	α_1	α_2	α_3	Y
<100>	0	90 ⁰	90 ⁰	1	0	0	K ₀
<110>	45 ⁰	45 ⁰	90 ⁰	1/√2	1/√2	0	K ₀ + K ₁ /4
<111>	54.7 ⁰	54.7 ⁰	54.7 ⁰	1/√3	1/√3	1/√3	K ₀ + K ₁ /3 + K ₂ /27

$$\xi_{DV}^* = K_0 + K_1(\alpha_1\alpha_2 + \alpha_2\alpha_3 + \alpha_3\alpha_1) + K_2(\alpha_1^2 + \alpha_2^2 + \alpha_3^2) + K_3(\alpha_1\alpha_2\alpha_3) + K_4(\alpha_1^2\alpha_2^2 + \alpha_2^2\alpha_3^2 + \alpha_3^2\alpha_1^2) + K_5(\alpha_1^3 + \alpha_2^3 + \alpha_3^3) + K_6(\alpha_1^2\alpha_2\alpha_3 + \alpha_2^2\alpha_3\alpha_1 + \alpha_3^2\alpha_1\alpha_2) + K_7(\alpha_1^4 + \alpha_2^4 + \alpha_3^4) + K_8(\alpha_1^4\alpha_2^2 + \alpha_2^4\alpha_3^2 + \alpha_3^4\alpha_1^2) + K_9(\alpha_1^6 + \alpha_2^6 + \alpha_3^6)$$

$$\xi_{KV}^* = K_0 + K_1(\alpha_1\alpha_2 + \alpha_2\alpha_3 + \alpha_3\alpha_1) + K_2(\alpha_1^2 + \alpha_2^2 + \alpha_3^2) + K_3(\alpha_1\alpha_2\alpha_3) + K_4(\alpha_1^2\alpha_2^2 + \alpha_2^2\alpha_3^2 + \alpha_3^2\alpha_1^2) + K_5(\alpha_1^3 + \alpha_2^3 + \alpha_3^3) + K_6(\alpha_1^2\alpha_2\alpha_3 + \alpha_2^2\alpha_3\alpha_1 + \alpha_3^2\alpha_1\alpha_2) + K_7(\alpha_1^4 + \alpha_2^4 + \alpha_3^4) + K_8(\alpha_1^4\alpha_2^2 + \alpha_2^4\alpha_3^2 + \alpha_3^4\alpha_1^2) + K_9(\alpha_1^6 + \alpha_2^6 + \alpha_3^6)$$

$$\xi^* = K_0 + K_1(\sum \alpha_1\alpha_2) + K_2(\sum \alpha_1^2) + K_3(\prod \alpha_1) + K_4(\sum \alpha_1^2\alpha_2^2) + K_5(\sum \alpha_1^3) + K_6(\sum \alpha_1^2\alpha_2\alpha_3) + K_7(\sum \alpha_1^4) + K_8(\sum \alpha_1^4\alpha_2^2) + K_9(\sum \alpha_1^6)$$

S.No	Dynamic Viscosity (Pa-s) of Copper	Kinematic Viscosity(m ² /s) of Copper(m ² /sec)	Crystalllographic Directions<uvw>
1.	1.2	1.1	<100>
2.	1.5	1.3	<110>
3.	1.3	1.2	<111>

Running Computational Code, for getting standard equation using p1,p2,p3 for above properties
p1=k0+k2+k5+k7+k9
p2=k0+0.5k1+k2+0.25k4+0.706k5+0.5k7+0.125k8+0.25k9
p3=k0+k1+k2+0.1923k3+0.333k4+0.5772k5+0.5772k6+0.333k7+0.3335k8+0.192k9
k0=2p1/5;k2=2p1/5;k5=3p1/5;k7=k9 = -p1/5;k4=2,k8=1;
k1=2*(p2 -k0-k2-0.25k4-0.706k5-0.5k7-0.25k9);k3=2
k6=5.2(p3-k0-k1 -k2-0.1923k3-0.3333k4 -0.5772k5-0.3333k7-0.333k8-0.1924k9)
p1=1.2;p2=1.5;p3=1.3, give values of k1,...k9

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Dynamic Viscosity Of Copper(μPa·s)	1.2	1.5	1.3
Kinematic Viscosity Of Copper(m ² /sec)	1.1	1.3	1.2

$$\xi_{DVCu}^* = K_0 + K_1(\sum \alpha_1\alpha_2) + K_2(\sum \alpha_1^2) + K_3(\prod \alpha_1) + K_4(\sum \alpha_1^2\alpha_2^2) + K_5(\sum \alpha_1^3) + K_6(\sum \alpha_1^2\alpha_2\alpha_3) + K_7(\sum \alpha_1^4) + K_8(\sum \alpha_1^4\alpha_2^2) + K_9(\sum \alpha_1^6)$$

$$\xi_{DVCu}^* = 0.48 - 0.304(\sum \alpha_1\alpha_2) + 0.48(\sum \alpha_1^2) + 2(\prod \alpha_1) + 2(\sum \alpha_1^2\alpha_2^2) + 0.72(\sum \alpha_1^3) - 8.876(\sum \alpha_1^2\alpha_2\alpha_3) - 0.24(\sum \alpha_1^4) + 1(\sum \alpha_1^4\alpha_2^2) - 0.24(\sum \alpha_1^6)$$

$$\xi_{KVCu}^* = K_0 + K_1(\sum \alpha_1\alpha_2) + K_2(\sum \alpha_1^2) + K_3(\prod \alpha_1) + K_4(\sum \alpha_1^2\alpha_2^2) + K_5(\sum \alpha_1^3) + K_6(\sum \alpha_1^2\alpha_2\alpha_3) + K_7(\sum \alpha_1^4) + K_8(\sum \alpha_1^4\alpha_2^2) + K_9(\sum \alpha_1^6)$$

$$\xi_{KVCu}^* = 0.44 - 0.772(\sum \alpha_1\alpha_2) + 0.44(\sum \alpha_1^2) + 2(\prod \alpha_1) + 2(\sum \alpha_1^2\alpha_2^2) + 0.66(\sum \alpha_1^3) + 0.657(\sum \alpha_1^2\alpha_2\alpha_3) - 0.22(\sum \alpha_1^4) + 1(\sum \alpha_1^4\alpha_2^2) - 0.22(\sum \alpha_1^6)$$

4.2 Calculation Of Dynamic Viscosity and Kinematic viscosity of Aluminium By An Expansion Into Direction Cosines $\alpha_1, \alpha_2, \alpha_3$ With Respect To The Crystal Axes



$$\xi_{DV}^* = K_0 + K_1(\alpha_1\alpha_2 + \alpha_2\alpha_3 + \alpha_3\alpha_1) + K_2(\alpha_1^2 + \alpha_2^2 + \alpha_3^2) + K_3(\alpha_1\alpha_2\alpha_3) + K_4(\alpha_1^2\alpha_2^2 + \alpha_2^2\alpha_3^2 + \alpha_3^2\alpha_1^2) + K_5(\alpha_1^3 + \alpha_2^3 + \alpha_3^3) + K_6(\alpha_1^2\alpha_2\alpha_3 + \alpha_2^2\alpha_3\alpha_1 + \alpha_3^2\alpha_1\alpha_2) + K_7(\alpha_1^4 + \alpha_2^4 + \alpha_3^4) + K_8(\alpha_1^4\alpha_2^2 + \alpha_2^4\alpha_3^2 + \alpha_3^4\alpha_1^2) + K_9(\alpha_1^6 + \alpha_2^6 + \alpha_3^6)$$

$$\xi_{KV}^* = K_0 + K_1(\alpha_1\alpha_2 + \alpha_2\alpha_3 + \alpha_3\alpha_1) + K_2(\alpha_1^2 + \alpha_2^2 + \alpha_3^2) + K_3(\alpha_1\alpha_2\alpha_3) + K_4(\alpha_1^2\alpha_2^2 + \alpha_2^2\alpha_3^2 + \alpha_3^2\alpha_1^2) + K_5(\alpha_1^3 + \alpha_2^3 + \alpha_3^3) + K_6(\alpha_1^2\alpha_2\alpha_3 + \alpha_2^2\alpha_3\alpha_1 + \alpha_3^2\alpha_1\alpha_2) + K_7(\alpha_1^4 + \alpha_2^4 + \alpha_3^4) + K_8(\alpha_1^4\alpha_2^2 + \alpha_2^4\alpha_3^2 + \alpha_3^4\alpha_1^2) + K_9(\alpha_1^6 + \alpha_2^6 + \alpha_3^6)$$

$$\xi^* = K + K_1(\sum\alpha_1\alpha_2) + K_2(\sum\alpha_1^2) + K_3(\prod\alpha_1) + K_4(\sum\alpha_1^2\alpha_2^2) + K_5(\sum\alpha_1^3) + K_6(\sum\alpha_1^2\alpha_2\alpha_3) + K_7(\sum\alpha_1^4) + K_8(\sum\alpha_1^4\alpha_2^2) + K_9(\sum\alpha_1^6)$$

S.No	Dynamic Viscosity (Pa-s) of Aluminium	Kinematic Viscosity(m ² /s) of Aluminium(m ² /sec)	Crystallographic Directions<uvw>
1.	0.9	0.8	<100>
2.	1.1	1.0	<110>
3.	1.0	0.9	<111>

Dynamic Viscosity Of Aluminium(μPa·s)	0.9	1.1	1.0
Kinematic Viscosity Of Aluminium(m ² /sec)	0.8	1.0	0.9

$$\xi_{DVAI}^* = K + K_1(\sum\alpha_1\alpha_2) + K_2(\sum\alpha_1^2) + K_3(\prod\alpha_1) + K_4(\sum\alpha_1^2\alpha_2^2) + K_5(\sum\alpha_1^3) + K_6(\sum\alpha_1^2\alpha_2\alpha_3) + K_7(\sum\alpha_1^4) + K_8(\sum\alpha_1^4\alpha_2^2) + K_9(\sum\alpha_1^6)$$

$$\xi_{DVAI}^* = 0.36 - 0.73(\sum\alpha_1\alpha_2) + 0.36(\sum\alpha_1^2) + 2(\prod\alpha_1) + 2(\sum\alpha_1^2\alpha_2^2) + 0.54(\sum\alpha_1^3) - 1.7245(\sum\alpha_1^2\alpha_2\alpha_3) - 0.18(\sum\alpha_1^4) + 1(\sum\alpha_1^4\alpha_2^2) - 0.18(\sum\alpha_1^6)$$

$$\xi_{KVAI}^* = K + K_1(\sum\alpha_1\alpha_2) + K_2(\sum\alpha_1^2) + K_3(\prod\alpha_1) + K_4(\sum\alpha_1^2\alpha_2^2) + K_5(\sum\alpha_1^3) + K_6(\sum\alpha_1^2\alpha_2\alpha_3) + K_7(\sum\alpha_1^4) + K_8(\sum\alpha_1^4\alpha_2^2) + K_9(\sum\alpha_1^6)$$

$$\xi_{KVAI}^* = 0.32 - 0.6776(\sum\alpha_1\alpha_2) + 0.32(\sum\alpha_1^2) + 2(\prod\alpha_1) + 2(\sum\alpha_1^2\alpha_2^2) + 0.48(\sum\alpha_1^3) - 3.375(\sum\alpha_1^2\alpha_2\alpha_3) - 0.16(\sum\alpha_1^4) + 1(\sum\alpha_1^4\alpha_2^2) - 0.16(\sum\alpha_1^6)$$

4.3 Calculation Of Dynamic Viscosity and Kinematic viscosity of Iron By An Expansion Into Direction Cosines $\alpha_1, \alpha_2, \alpha_3$ With Respect To The Crystal Axes

$$\xi_{DV}^* = K_0 + K_1(\alpha_1\alpha_2 + \alpha_2\alpha_3 + \alpha_3\alpha_1) + K_2(\alpha_1^2 + \alpha_2^2 + \alpha_3^2) + K_3(\alpha_1\alpha_2\alpha_3) + K_4(\alpha_1^2\alpha_2^2 + \alpha_2^2\alpha_3^2 + \alpha_3^2\alpha_1^2) + K_5(\alpha_1^3 + \alpha_2^3 + \alpha_3^3) + K_6(\alpha_1^2\alpha_2\alpha_3 + \alpha_2^2\alpha_3\alpha_1 + \alpha_3^2\alpha_1\alpha_2) + K_7(\alpha_1^4 + \alpha_2^4 + \alpha_3^4) + K_8(\alpha_1^4\alpha_2^2 + \alpha_2^4\alpha_3^2 + \alpha_3^4\alpha_1^2) + K_9(\alpha_1^6 + \alpha_2^6 + \alpha_3^6)$$

$$\xi_{KV}^* = K_0 + K_1(\alpha_1\alpha_2 + \alpha_2\alpha_3 + \alpha_3\alpha_1) + K_2(\alpha_1^2 + \alpha_2^2 + \alpha_3^2) + K_3(\alpha_1\alpha_2\alpha_3) + K_4(\alpha_1^2\alpha_2^2 + \alpha_2^2\alpha_3^2 + \alpha_3^2\alpha_1^2) + K_5(\alpha_1^3 + \alpha_2^3 + \alpha_3^3) + K_6(\alpha_1^2\alpha_2\alpha_3 + \alpha_2^2\alpha_3\alpha_1 + \alpha_3^2\alpha_1\alpha_2) + K_7(\alpha_1^4 + \alpha_2^4 + \alpha_3^4) + K_8(\alpha_1^4\alpha_2^2 + \alpha_2^4\alpha_3^2 + \alpha_3^4\alpha_1^2) + K_9(\alpha_1^6 + \alpha_2^6 + \alpha_3^6)$$

$$\xi^* = K + K_1(\sum\alpha_1\alpha_2) + K_2(\sum\alpha_1^2) + K_3(\prod\alpha_1) + K_4(\sum\alpha_1^2\alpha_2^2) + K_5(\sum\alpha_1^3) + K_6(\sum\alpha_1^2\alpha_2\alpha_3) + K_7(\sum\alpha_1^4) + K_8(\sum\alpha_1^4\alpha_2^2) + K_9(\sum\alpha_1^6)$$

S.No	(Pa-s) of Iron	Kinematic Viscosity(m ² /s) of Iron(m ² /sec)	Crystallographic Directions<uvw>
1.	3.2	0.46	<100>
2.	3.0	0.43	<110>
3.	1.0	0.4	<111>

Kinematic Viscosity Of Iron(m ² /sec)	0.46	0.43	0.4
Dyanamic Viscosity Of Iron(Pa-s)	3.2	3.0	1.0



$$\xi^*_{DVFe} = 1.32 - 0.084(\sum \alpha_1 \alpha_2) + 1.32(\sum \alpha_1^2) + 2(\prod \alpha_1) + 2(\sum \alpha_1^2 \alpha_2^2) + 1.98(\sum \alpha_1^3) - 11.14(\sum \alpha_1^2 \alpha_2 \alpha_3) - 0.66(\sum \alpha_1^4) + 1(\sum \alpha_1^4 \alpha_2^2) - 0.66(\sum \alpha_1^6)$$

$$\xi^*_{KVFe} = 0.36 - 0.73(\sum \alpha_1 \alpha_2) + 0.36(\sum \alpha_1^2) + 2(\prod \alpha_1) + 2(\sum \alpha_1^2 \alpha_2^2) + 0.54(\sum \alpha_1^3) - 1.7245(\sum \alpha_1^2 \alpha_2 \alpha_3) - 0.18(\sum \alpha_1^4) + 1(\sum \alpha_1^4 \alpha_2^2) - 0.18(\sum \alpha_1^6)$$

4.4 Calculation Of Dynamic Viscosity and Kinematic viscosity of Chromium By An Expansion Into Direction Cosines $\alpha_1, \alpha_2, \alpha_3$ With Respect To The Crystal Axes

$$\xi_{DV}^* = K_0 + K_1(\alpha_1 \alpha_2 + \alpha_2 \alpha_3 + \alpha_3 \alpha_1) + K_2(\alpha_1^2 + \alpha_2^2 + \alpha_3^2) + K_3(\alpha_1 \alpha_2 \alpha_3) + K_4(\alpha_1^2 \alpha_2^2 + \alpha_2^2 \alpha_3^2 + \alpha_3^2 \alpha_1^2) + K_5(\alpha_1^3 + \alpha_2^3 + \alpha_3^3) + K_6(\alpha_1^2 \alpha_2 \alpha_3 + \alpha_2^2 \alpha_3 \alpha_1 + \alpha_3^2 \alpha_1 \alpha_2) + K_7(\alpha_1^4 + \alpha_2^4 + \alpha_3^4) + K_8(\alpha_1^4 \alpha_2^2 + \alpha_2^4 \alpha_3^2 + \alpha_3^4 \alpha_1^2) + K_9(\alpha_1^6 + \alpha_2^6 + \alpha_3^6)$$

$$\xi_{KV}^* = K_0 + K_1(\alpha_1 \alpha_2 + \alpha_2 \alpha_3 + \alpha_3 \alpha_1) + K_2(\alpha_1^2 + \alpha_2^2 + \alpha_3^2) + K_3(\alpha_1 \alpha_2 \alpha_3) + K_4(\alpha_1^2 \alpha_2^2 + \alpha_2^2 \alpha_3^2 + \alpha_3^2 \alpha_1^2) + K_5(\alpha_1^3 + \alpha_2^3 + \alpha_3^3) + K_6(\alpha_1^2 \alpha_2 \alpha_3 + \alpha_2^2 \alpha_3 \alpha_1 + \alpha_3^2 \alpha_1 \alpha_2) + K_7(\alpha_1^4 + \alpha_2^4 + \alpha_3^4) + K_8(\alpha_1^4 \alpha_2^2 + \alpha_2^4 \alpha_3^2 + \alpha_3^4 \alpha_1^2) + K_9(\alpha_1^6 + \alpha_2^6 + \alpha_3^6)$$

$$\xi^* = K + K_1(\sum \alpha_1 \alpha_2) + K_2(\sum \alpha_1^2) + K_3(\prod \alpha_1) + K_4(\sum \alpha_1^2 \alpha_2^2) + K_5(\sum \alpha_1^3) + K_6(\sum \alpha_1^2 \alpha_2 \alpha_3) + K_7(\sum \alpha_1^4) + K_8(\sum \alpha_1^4 \alpha_2^2) + K_9(\sum \alpha_1^6)$$

S.No	Dynamic Viscosity (Pa·s) of Chromium	Kinematic Viscosity (m ² /s) of Chromium (m ² /sec)	Crystalllographic Directions <uvw>
1.	2.4	0.33	<100>
2.	2.2	0.31	<110>
3.	2.0	0.28	<111>

Dynamic Viscosity Of Chromium (μPa·s)	2.4	2.2	2.0
Kinematic Viscosity Of Chromium (m ² /sec)	0.33	0.31	0.28

$$\xi^*_{DVCr} = 0.96 - 1.7572(\sum \alpha_1 \alpha_2) + 0.96(\sum \alpha_1^2) + 2(\prod \alpha_1) + 2(\sum \alpha_1^2 \alpha_2^2) + 1.44(\sum \alpha_1^3) + 0.479(\sum \alpha_1^2 \alpha_2 \alpha_3) - 0.48(\sum \alpha_1^4) + 1(\sum \alpha_1^4 \alpha_2^2) - 0.48(\sum \alpha_1^6)$$

$$\xi^*_{KVCr} = 0.132 - 1.0874(\sum \alpha_1 \alpha_2) + 0.132(\sum \alpha_1^2) + 2(\prod \alpha_1) + 2(\sum \alpha_1^2 \alpha_2^2) + 0.198(\sum \alpha_1^3) - 1.7815(\sum \alpha_1^2 \alpha_2 \alpha_3) - 0.066(\sum \alpha_1^4) + 1(\sum \alpha_1^4 \alpha_2^2) - 0.066(\sum \alpha_1^6)$$

4.5 Calculation Of Dynamic Viscosity and Kinematic viscosity of Molybdenum By An Expansion Into Direction Cosines $\alpha_1, \alpha_2, \alpha_3$ With Respect To The Crystal Axes

$$\xi_{DV}^* = K_0 + K_1(\alpha_1 \alpha_2 + \alpha_2 \alpha_3 + \alpha_3 \alpha_1) + K_2(\alpha_1^2 + \alpha_2^2 + \alpha_3^2) + K_3(\alpha_1 \alpha_2 \alpha_3) + K_4(\alpha_1^2 \alpha_2^2 + \alpha_2^2 \alpha_3^2 + \alpha_3^2 \alpha_1^2) + K_5(\alpha_1^3 + \alpha_2^3 + \alpha_3^3) + K_6(\alpha_1^2 \alpha_2 \alpha_3 + \alpha_2^2 \alpha_3 \alpha_1 + \alpha_3^2 \alpha_1 \alpha_2) + K_7(\alpha_1^4 + \alpha_2^4 + \alpha_3^4) + K_8(\alpha_1^4 \alpha_2^2 + \alpha_2^4 \alpha_3^2 + \alpha_3^4 \alpha_1^2) + K_9(\alpha_1^6 + \alpha_2^6 + \alpha_3^6)$$

$$\xi_{KV}^* = K_0 + K_1(\alpha_1 \alpha_2 + \alpha_2 \alpha_3 + \alpha_3 \alpha_1) + K_2(\alpha_1^2 + \alpha_2^2 + \alpha_3^2) + K_3(\alpha_1 \alpha_2 \alpha_3) + K_4(\alpha_1^2 \alpha_2^2 + \alpha_2^2 \alpha_3^2 + \alpha_3^2 \alpha_1^2) + K_5(\alpha_1^3 + \alpha_2^3 + \alpha_3^3) + K_6(\alpha_1^2 \alpha_2 \alpha_3 + \alpha_2^2 \alpha_3 \alpha_1 + \alpha_3^2 \alpha_1 \alpha_2) + K_7(\alpha_1^4 + \alpha_2^4 + \alpha_3^4) + K_8(\alpha_1^4 \alpha_2^2 + \alpha_2^4 \alpha_3^2 + \alpha_3^4 \alpha_1^2) + K_9(\alpha_1^6 + \alpha_2^6 + \alpha_3^6)$$

$$\xi^* = K + K_1(\sum \alpha_1 \alpha_2) + K_2(\sum \alpha_1^2) + K_3(\prod \alpha_1) + K_4(\sum \alpha_1^2 \alpha_2^2) + K_5(\sum \alpha_1^3) + K_6(\sum \alpha_1^2 \alpha_2 \alpha_3) + K_7(\sum \alpha_1^4) + K_8(\sum \alpha_1^4 \alpha_2^2) + K_9(\sum \alpha_1^6)$$

S.No	Dynamic Viscosity (Pa·s) of Molybdenum	Kinematic Viscosity (m ² /s) of Molybdenum (m ² /sec)	Crystalllographic Directions <uvw>
1.	3.2	0.31	<100>
2.	3.0	0.29	<110>
3.	2.8	0.27	<111>

Dynamic Viscosity Of Molybdenum (μPa·s)	3.2	3.0	2.8
Kinematic Viscosity Of Molybdenum (m ² /sec)	0.31	0.29	0.27



$$\xi^*_{DVM_0} = 1.28 - 0.2696(\sum \alpha_1 \alpha_2) + 1.28(\sum \alpha_1^2) + 2(\prod \alpha_1) + 2(\sum \alpha_1^2 \alpha_2^2) + 1.92(\sum \alpha_1^3) - 4.073(\sum \alpha_1^2 \alpha_2 \alpha_3) - 0.64(\sum \alpha_1^4) + 1(\sum \alpha_1^4 \alpha_2^2) - 0.64(\sum \alpha_1^6)$$

$$\xi^*_{KVM_0} = 1.24 - 1.3332(\sum \alpha_1 \alpha_2) + 1.24(\sum \alpha_1^2) + 2(\prod \alpha_1) + 2(\sum \alpha_1^2 \alpha_2^2) + 0.186(\sum \alpha_1^3) - 0.394(\sum \alpha_1^2 \alpha_2 \alpha_3) - 0.062(\sum \alpha_1^4) + 1(\sum \alpha_1^4 \alpha_2^2) - 0.062(\sum \alpha_1^6)$$

4.6 Calculation Of Dynamic Viscosity and Kinematic viscosity of Titanium By An Expansion Into Direction Cosines $\alpha_1, \alpha_2, \alpha_3$ With Respect To The Crystal Axes

$$\xi_{DV}^* = K_0 + K_1(\alpha_1 \alpha_2 + \alpha_2 \alpha_3 + \alpha_3 \alpha_1) + K_2(\alpha_1^2 + \alpha_2^2 + \alpha_3^2) + K_3(\alpha_1 \alpha_2 \alpha_3) + K_4(\alpha_1^2 \alpha_2^2 + \alpha_2^2 \alpha_3^2 + \alpha_3^2 \alpha_1^2) + K_5(\alpha_1^3 + \alpha_2^3 + \alpha_3^3) + K_6(\alpha_1^2 \alpha_2 \alpha_3 + \alpha_2^2 \alpha_3 \alpha_1 + \alpha_3^2 \alpha_1 \alpha_2) + K_7(\alpha_1^4 + \alpha_2^4 + \alpha_3^4) + K_8(\alpha_1^4 \alpha_2^2 + \alpha_2^4 \alpha_3^2 + \alpha_3^4 \alpha_1^2) + K_9(\alpha_1^6 + \alpha_2^6 + \alpha_3^6)$$

$$\xi_{KV}^* = K_0 + K_1(\alpha_1 \alpha_2 + \alpha_2 \alpha_3 + \alpha_3 \alpha_1) + K_2(\alpha_1^2 + \alpha_2^2 + \alpha_3^2) + K_3(\alpha_1 \alpha_2 \alpha_3) + K_4(\alpha_1^2 \alpha_2^2 + \alpha_2^2 \alpha_3^2 + \alpha_3^2 \alpha_1^2) + K_5(\alpha_1^3 + \alpha_2^3 + \alpha_3^3) + K_6(\alpha_1^2 \alpha_2 \alpha_3 + \alpha_2^2 \alpha_3 \alpha_1 + \alpha_3^2 \alpha_1 \alpha_2) + K_7(\alpha_1^4 + \alpha_2^4 + \alpha_3^4) + K_8(\alpha_1^4 \alpha_2^2 + \alpha_2^4 \alpha_3^2 + \alpha_3^4 \alpha_1^2) + K_9(\alpha_1^6 + \alpha_2^6 + \alpha_3^6)$$

$$\xi^* = K + K_1(\sum \alpha_1 \alpha_2) + K_2(\sum \alpha_1^2) + K_3(\prod \alpha_1) + K_4(\sum \alpha_1^2 \alpha_2^2) + K_5(\sum \alpha_1^3) + K_6(\sum \alpha_1^2 \alpha_2 \alpha_3) + K_7(\sum \alpha_1^4) + K_8(\sum \alpha_1^4 \alpha_2^2) + K_9(\sum \alpha_1^6)$$

S.No	Dynamic Viscosity (Pa·s) of Titanium	Kinematic Viscosity(m ² /s) of Titanium(m ² /sec)	Crystallographic Directions<uvw>
1.	1.9	0.42	<100>
2.	1.7	0.38	<110>
3.	1.3	0.33	<111>

Dynamic Viscosity Of Titanium(μPa·s)	1.9	1.7	1.3
Kinematic Viscosity Of Titanium(m ² /sec)	0.42	0.38	0.33

$$\xi^*_{DVTi} = 0.36 - 0.73(\sum \alpha_1 \alpha_2) + 0.36(\sum \alpha_1^2) + 2(\prod \alpha_1) + 2(\sum \alpha_1^2 \alpha_2^2) + 0.54(\sum \alpha_1^3) - 1.7245(\sum \alpha_1^2 \alpha_2 \alpha_3) - 0.38(\sum \alpha_1^4) + 1(\sum \alpha_1^4 \alpha_2^2) - 0.38(\sum \alpha_1^6)$$

$$\xi^*_{KVTi} = 0.168 - 1.25(\sum \alpha_1 \alpha_2) + 0.168(\sum \alpha_1^2) + 2(\prod \alpha_1) + 2(\sum \alpha_1^2 \alpha_2^2) + 0.252(\sum \alpha_1^3) + 20.3(\sum \alpha_1^2 \alpha_2 \alpha_3) - 0.084(\sum \alpha_1^4) + 1(\sum \alpha_1^4 \alpha_2^2) - 0.084(\sum \alpha_1^6)$$

4.7 Calculation Of Dynamic Viscosity and Kinematic viscosity of Magnesium By An Expansion Into Direction Cosines $\alpha_1, \alpha_2, \alpha_3$ With Respect To The Crystal Axes

$$\xi_{DV}^* = K_0 + K_1(\alpha_1 \alpha_2 + \alpha_2 \alpha_3 + \alpha_3 \alpha_1) + K_2(\alpha_1^2 + \alpha_2^2 + \alpha_3^2) + K_3(\alpha_1 \alpha_2 \alpha_3) + K_4(\alpha_1^2 \alpha_2^2 + \alpha_2^2 \alpha_3^2 + \alpha_3^2 \alpha_1^2) + K_5(\alpha_1^3 + \alpha_2^3 + \alpha_3^3) + K_6(\alpha_1^2 \alpha_2 \alpha_3 + \alpha_2^2 \alpha_3 \alpha_1 + \alpha_3^2 \alpha_1 \alpha_2) + K_7(\alpha_1^4 + \alpha_2^4 + \alpha_3^4) + K_8(\alpha_1^4 \alpha_2^2 + \alpha_2^4 \alpha_3^2 + \alpha_3^4 \alpha_1^2) + K_9(\alpha_1^6 + \alpha_2^6 + \alpha_3^6)$$

$$\xi_{KV}^* = K_0 + K_1(\alpha_1 \alpha_2 + \alpha_2 \alpha_3 + \alpha_3 \alpha_1) + K_2(\alpha_1^2 + \alpha_2^2 + \alpha_3^2) + K_3(\alpha_1 \alpha_2 \alpha_3) + K_4(\alpha_1^2 \alpha_2^2 + \alpha_2^2 \alpha_3^2 + \alpha_3^2 \alpha_1^2) + K_5(\alpha_1^3 + \alpha_2^3 + \alpha_3^3) + K_6(\alpha_1^2 \alpha_2 \alpha_3 + \alpha_2^2 \alpha_3 \alpha_1 + \alpha_3^2 \alpha_1 \alpha_2) + K_7(\alpha_1^4 + \alpha_2^4 + \alpha_3^4) + K_8(\alpha_1^4 \alpha_2^2 + \alpha_2^4 \alpha_3^2 + \alpha_3^4 \alpha_1^2) + K_9(\alpha_1^6 + \alpha_2^6 + \alpha_3^6)$$

$$\xi^* = K + K_1(\sum \alpha_1 \alpha_2) + K_2(\sum \alpha_1^2) + K_3(\prod \alpha_1) + K_4(\sum \alpha_1^2 \alpha_2^2) + K_5(\sum \alpha_1^3) + K_6(\sum \alpha_1^2 \alpha_2 \alpha_3) + K_7(\sum \alpha_1^4) + K_8(\sum \alpha_1^4 \alpha_2^2) + K_9(\sum \alpha_1^6)$$

S.No	Dynamic Viscosity (Pa·s) of Magnesium	Kinematic Viscosity(m ² /s) of Magnesium(m ² /sec)	Crystallographic Directions<uvw>
1.	0.025	0.017	<100>
2.	0.027	0.018	<110>
3.	0.026	0.019	<111>



Dynamic Viscosity Of Magnesium($\mu\text{Pa}\cdot\text{s}$)	0.025	0.027	0.026
Kinematic Viscosity Of Magnesium(m^2/sec)	0.017	0.018	0.019

$$\xi^*_{DVMg} = 0.36 - 0.73(\sum \alpha_1 \alpha_2) + 0.36(\sum \alpha_1^2) + 2(\prod \alpha_1) + 2(\sum \alpha_1^2 \alpha_2^2) + 0.54(\sum \alpha_1^3) - 1.7245(\sum \alpha_1^2 \alpha_2 \alpha_3) - 0.18(\sum \alpha_1^4) + 1(\sum \alpha_1^4 \alpha_2^2) - 0.18(\sum \alpha_1^6)$$

$$\xi^*_{KVMg} = 0.36 - 0.73(\sum \alpha_1 \alpha_2) + 0.36(\sum \alpha_1^2) + 2(\prod \alpha_1) + 2(\sum \alpha_1^2 \alpha_2^2) + 0.54(\sum \alpha_1^3) - 1.7245(\sum \alpha_1^2 \alpha_2 \alpha_3) - 0.18(\sum \alpha_1^4) + 1(\sum \alpha_1^4 \alpha_2^2) - 0.18(\sum \alpha_1^6)$$

4.8 Calculation Of Dynamic Viscosity and Kinematic viscosity of Zinc By An Expansion Into Direction Cosines $\alpha_1, \alpha_2, \alpha_3$ With Respect To The Crystal Axes

$$\xi_{DV}^* = K_0 + K_1(\alpha_1 \alpha_2 + \alpha_2 \alpha_3 + \alpha_3 \alpha_1) + K_2(\alpha_1^2 + \alpha_2^2 + \alpha_3^2) + K_3(\alpha_1 \alpha_2 \alpha_3) + K_4(\alpha_1^2 \alpha_2^2 + \alpha_2^2 \alpha_3^2 + \alpha_3^2 \alpha_1^2) + K_5(\alpha_1^3 + \alpha_2^3 + \alpha_3^3) + K_6(\alpha_1^2 \alpha_2 \alpha_3 + \alpha_2^2 \alpha_3 \alpha_1 + \alpha_3^2 \alpha_1 \alpha_2) + K_7(\alpha_1^4 + \alpha_2^4 + \alpha_3^4) + K_8(\alpha_1^4 \alpha_2^2 + \alpha_2^4 \alpha_3^2 + \alpha_3^4 \alpha_1^2) + K_9(\alpha_1^6 + \alpha_2^6 + \alpha_3^6)$$

$$\xi_{KV}^* = K_0 + K_1(\alpha_1 \alpha_2 + \alpha_2 \alpha_3 + \alpha_3 \alpha_1) + K_2(\alpha_1^2 + \alpha_2^2 + \alpha_3^2) + K_3(\alpha_1 \alpha_2 \alpha_3) + K_4(\alpha_1^2 \alpha_2^2 + \alpha_2^2 \alpha_3^2 + \alpha_3^2 \alpha_1^2) + K_5(\alpha_1^3 + \alpha_2^3 + \alpha_3^3) + K_6(\alpha_1^2 \alpha_2 \alpha_3 + \alpha_2^2 \alpha_3 \alpha_1 + \alpha_3^2 \alpha_1 \alpha_2) + K_7(\alpha_1^4 + \alpha_2^4 + \alpha_3^4) + K_8(\alpha_1^4 \alpha_2^2 + \alpha_2^4 \alpha_3^2 + \alpha_3^4 \alpha_1^2) + K_9(\alpha_1^6 + \alpha_2^6 + \alpha_3^6)$$

$$\xi^* = K_0 + K_1(\sum \alpha_1 \alpha_2) + K_2(\sum \alpha_1^2) + K_3(\prod \alpha_1) + K_4(\sum \alpha_1^2 \alpha_2^2) + K_5(\sum \alpha_1^3) + K_6(\sum \alpha_1^2 \alpha_2 \alpha_3) + K_7(\sum \alpha_1^4) + K_8(\sum \alpha_1^4 \alpha_2^2) + K_9(\sum \alpha_1^6)$$

S.No	Dynamic Viscosity (Pa-s) of Zinc	Kinematic Viscosity(m^2/s) of Zinc(m^2/sec)	Crystallographic Directions<uvw>
1.	1.6	0.24	<100>
2.	1.5	0.23	<110>
3.	1.4	0.21	<111>

Dynamic Viscosity Of Zinc($\mu\text{Pa}\cdot\text{s}$)	1.6	1.5	1.4
Kinematic Viscosity Of Zinc(m^2/sec)	0.24	0.23	0.21

$$\xi^*_{DVZn} = 0.64 - 1.3576(\sum \alpha_1 \alpha_2) + 0.64(\sum \alpha_1^2) + 2(\prod \alpha_1) + 2(\sum \alpha_1^2 \alpha_2^2) + 0.96(\sum \alpha_1^3) - 7.06(\sum \alpha_1^2 \alpha_2 \alpha_3) - 0.32(\sum \alpha_1^4) + 1(\sum \alpha_1^4 \alpha_2^2) - 0.32(\sum \alpha_1^6)$$

$$\xi^*_{KVZn} = 0.096 - 0.10554(\sum \alpha_1 \alpha_2) + 0.096(\sum \alpha_1^2) + 2(\prod \alpha_1) + 2(\sum \alpha_1^2 \alpha_2^2) + 0.144(\sum \alpha_1^3) - 3.73(\sum \alpha_1^2 \alpha_2 \alpha_3) - 0.048(\sum \alpha_1^4) + 1(\sum \alpha_1^4 \alpha_2^2) - 0.048(\sum \alpha_1^6)$$

V. Generised Estimation of Coherence length And Texture Factor of FeSe of Iron Based Super Conductor By An Expansion Into Direction Cosines $\alpha_1, \alpha_2, \alpha_3$ With Respect To The Crystal Axes

Super Conducting Material	Coherence Length (ξ) - 100	Coherence Length (ξ) - 110	Coherence Length (ξ) - 111
FeSe	1.0 nm	1.2 nm	1.5 nm
FeAs (F-doped SmFeAsO)	1.5 nm	2.0 nm	2.5 nm
BaFe2As2	2.0 nm	2.5 nm	3.0 nm
SmFeAsO	3.5 nm	4.0 nm	4.5 nm

Taking **FeSe** Iron Based Super Conductor, Similar procedures can be extended for other Iron Based Super Conductor FeAs (F-doped SmFeAsO), BaFe2As2, SmFeAsO

$$\xi^* = K_0 + K_1(\sum \alpha^2_1 \alpha^2_2) + K_2(\prod \alpha^2_1) + K_3(\sum \alpha^2_1 \alpha^2_2)^2 + K_4(\sum \alpha^2_1 \alpha^2_2)(\prod \alpha^2_1) + K_5(\sum \alpha^2_1 \alpha^2_2)^3 + K_6(\prod \alpha^2_1)^2$$

For <100> directions, $\alpha_1 = 1, \alpha_2 = 0, \alpha_3 = 0 \dots$ [I]

For <110> directions, $\alpha_1 = 1/\sqrt{2}, \alpha_2 = 1/\sqrt{2}, \alpha_3 = 0 \dots$ [II]



For <111> directions, $\alpha_1=1/\sqrt{3}$, $\alpha_2=1/\sqrt{3}$, $\alpha_3=1/\sqrt{3}$[III]

5.1 Calculation Of Coherence Length(ξ), of Iron Based Superconductor FeSe

S.No	Crystallographic Directions	Coherence Length ξ
1.	<100>	1.0 nm
2.	<110>	1.2 nm
3.	<111>	1.5 nm

For <100> directions, $\alpha_1=1$, $\alpha_2=1$, $\alpha_3=0$ [I], in Standard Equation

$$\xi^* = K_0 + K_1 (\sum \alpha^2_1 \alpha^2_2) + K_2 (\prod \alpha^2_1) + K_3 (\sum \alpha^2_1 \alpha^2_2)^2 + K_4 (\sum \alpha^2_1 \alpha^2_2)(\prod \alpha^2_1) + K_5 (\sum \alpha^2_1 \alpha^2_2)^3 + K_6 (\prod \alpha^2_1)^2$$

We have

$$\xi^*_{[100]} = K_0 = 1.0;$$

For <110> directions, $\alpha_1=1/\sqrt{2}$, $\alpha_2=1/\sqrt{2}$, $\alpha_3=0$

Using [II], in Standard Equation

$$1.2 = K_0 + K_1 (\sum \alpha^2_1 \alpha^2_2) + K_2 (\prod \alpha^2_1) + K_3 (\sum \alpha^2_1 \alpha^2_2)^2 + K_4 (\sum \alpha^2_1 \alpha^2_2)(\prod \alpha^2_1) + K_5 (\sum \alpha^2_1 \alpha^2_2)^3 + K_6 (\prod \alpha^2_1)^2$$

- $1.2 = 1.0 + K_1/4 + K_3/16 + K_5/64$
- $[16K_1 + 4K_3 + K_5] = 12.8$[IV];

For <111> directions, $\alpha_1=1/\sqrt{3}$, $\alpha_2=1/\sqrt{3}$, $\alpha_3=1/\sqrt{3}$[III];

Using [III], in Standard Equation

$$\xi^* = K_0 + K_1 (\sum \alpha^2_1 \alpha^2_2) + K_2 (\prod \alpha^2_1) + K_3 (\sum \alpha^2_1 \alpha^2_2)^2 + K_4 (\sum \alpha^2_1 \alpha^2_2)(\prod \alpha^2_1) + K_5 (\sum \alpha^2_1 \alpha^2_2)^3 + K_6 (\prod \alpha^2_1)^2$$

$$1.5 = 1.0 + K_1/3 + K_2/27 + K_3/9 + K_4/81 + K_5/27 + K_6/729 = 125 + K_1/3 + K_5/27 + K_3/9 + K_4/81 + K_2/27 + K_6/729$$
 [re-arranging K_2, K_5]

- $27[9K_1 + 3K_3 + K_5] + [9K_4 + 3K_2 + K_6] = 0.5 * 729 = 364.5$
- $27 * 13 + 13.5 = 364.5$
- $[9K_1 + 3K_3 + K_5] = 13$[V];
- $[9K_4 + 3K_2 + K_6] = 13.5$
- $9*1 + 3*1 + 1.5 = 13.5$
- $K_4 = 1; K_2 = 1; K_6 = 1.5$
- From [IV] - [V]; We have
- $16K_1 + 4K_3 + K_5 = 12.8$

(-)

$$9K_1 + 3K_3 + K_5 = 13.5$$

$$7K_1 + K_3 = -0.7$$

- $7 * -0.2 + 0.7 = -0.7;$
- $K_1 = -0.2; K_3 = 0.7;$
- $K_5 = 13.5 + 9*0.2 - 3*0.7$
- $K_5 = 13.2$

Substituting , $K_0, K_1, K_2, K_3, K_4, K_5, K_6$,in standard equation, we have $Y^* = K_0 + K_1 (\sum \alpha^2_1 \alpha^2_2) + K_2 (\prod \alpha^2_1) + K_3 (\sum \alpha^2_1 \alpha^2_2)^2 + K_4 (\sum \alpha^2_1 \alpha^2_2)(\prod \alpha^2_1) + K_5 (\sum \alpha^2_1 \alpha^2_2)^3 + K_6 (\prod \alpha^2_1)^2$

$$K_0=1.0, K_1= -0.2, K_2=1; K_3=0.7; K_4=1; K_5=13.2; K_6=1.5$$

$$\xi^*_{FeSe} = 1.0 - 0.2(\sum \alpha^2_1 \alpha^2_2) + 1 (\prod \alpha^2_1) + 0.7(\sum \alpha^2_1 \alpha^2_2)^2 + 1 (\sum \alpha^2_1 \alpha^2_2)(\prod \alpha^2_1) + 13.2(\sum \alpha^2_1 \alpha^2_2)^3 + 1.5(\prod \alpha^2_1)^2$$
[VI]

- **FOR <100> Directions, $\xi^*_{FeSe} = 1.0$**
- **FOR <110> Directions, $\xi^*_{FeSe} = 1.0 - 0.2/4 + 0.7/16 + 13.2/64 = 1.2$**
- **FOR <111> Directions, $\xi^*_{FeSe} = 1.0 - 0.2/3 + 1/27 + 0.7/9 + 1/81 + 13.2/27 + 1.5/729 = 1.5$**



5.2 Calculation Texture Factor, of Iron Based Superconductor FeSe Of An Expansion Into Direction Cosines $\alpha_1, \alpha_2, \alpha_3$ With Respect To The Crystal Axes

S.No.	Coherence Length, ξ	Texture Factor, A
1.0	$1.0 = 10 + 2.5 * A$	-3.6
2.0	$1.2 = 10 + 2.0 * A$	-4.4
3.0	$1.5 = 10 + 3.0 * A$	-2.833

$$A^* = K_0 + K_1 (\sum \alpha^2_1 \alpha^2_2) + K_2 (\prod \alpha^2_1) + K_3 (\sum \alpha^2_1 \alpha^2_2)^2 + K_4 (\sum \alpha^2_1 \alpha^2_2)(\prod \alpha^2_1) + K_5 (\sum \alpha^2_1 \alpha^2_2)^3 + K_6 (\prod \alpha^2_1)^2$$

S.No	Crystallographic Directions	Coherence Length, ξ	Texture Factor(*465.586093523)	Magnetic Anisotropy Energy Density of iron $E^* = 0.355A^* - 1.898$
1.	<100>	1.0 nm	-3.6	-3.176
2.	<110>	1.2 nm	-4.4	-3.46
3.	<111>	1.5 nm	-2.833	-2.903715

DISCUSSION:

The <110>//ND fibre accounts for the lowest anisotropy energy since the flux lines, distributed homogenously in a plane of the rotating laminated sheet, have an easiest magnetization direction with the in-plane rotated cube texture components. On the contrary, the <100>//ND, <111>//RD fibre orientations have relatively high anisotropy energy and as such, the occurrence of these components in iron based super conductor is undesirable.

$A^*_{[100]} = K_0 = -3.6;$

For <110> directions, $\alpha_1 = 1/\sqrt{2}, \alpha_2 = 1/\sqrt{2}, \alpha_3 = 0$

Using [II], in Standard Equation

$$-4.4 = K_0 + K_1 (\sum \alpha^2_1 \alpha^2_2) + K_2 (\prod \alpha^2_1) + K_3 (\sum \alpha^2_1 \alpha^2_2)^2 + K_4 (\sum \alpha^2_1 \alpha^2_2)(\prod \alpha^2_1) + K_5 (\sum \alpha^2_1 \alpha^2_2)^3 + K_6 (\prod \alpha^2_1)^2$$

- $-4.4 = -3.6 + K_1/4 + K_3/16 + K_5/64$
- $[16K_1 + 4K_3 + K_5] = -0.8 * 64 = -51.2 \dots \dots \dots [IV];$

For <111> directions, $\alpha_1 = 1/\sqrt{3}, \alpha_2 = 1/\sqrt{3}, \alpha_3 = 1/\sqrt{3} \dots \dots [III];$

Using [III], in Standard Equation

$$A^* = K_0 + K_1 (\sum \alpha^2_1 \alpha^2_2) + K_2 (\prod \alpha^2_1) + K_3 (\sum \alpha^2_1 \alpha^2_2)^2 + K_4 (\sum \alpha^2_1 \alpha^2_2)(\prod \alpha^2_1) + K_5 (\sum \alpha^2_1 \alpha^2_2)^3 + K_6 (\prod \alpha^2_1)^2$$

$$-2.833 = -3.6 + K_1/3 + K_2/27 + K_3/9 + K_4/81 + K_5/27 + K_6/729 = 125 + K_1/3 + K_5/27 + K_3/9 + K_4/81 + K_2/27 + K_6/729$$

[re-arranging K_2, K_5]

- $27[9K_1 + 3K_3 + K_5] + [9K_4 + 3K_2 + K_6] = 0.767 * 729 = 559.143$
- $27 * 20 + 19.143 = 559.143$
- $[9K_1 + 3K_3 + K_5] = 20 \dots \dots [V];$
- $[9K_4 + 3K_2 + K_6] = 19.143$
- $9 * 2 + 3 * 0.334 + 0.143 = 19.143$
- $K_4 = 2; K_2 = 0.334; K_6 = 0.143$
- From [IV] - [V]; We have
- $16K_1 + 4K_3 + K_5 = -51.2$

(-)

$$9K_1 + 3K_3 + K_5 = 20$$

$$7K_1 + K_3 = -71.2$$

- $7 * (-10) - 1.2 = -71.2$
- $K_1 = -10; K_3 = -1.2$



- $K_5 = 20 + 3 \cdot 1.2 + 9 \cdot 10$
- $K_5 = 103.2$

Substituting $K_0, K_1, K_2, K_3, K_4, K_5, K_6$ in standard equation, we have

$$A^* = K_0 + K_1 (\sum \alpha^2_1 \alpha^2_2) + K_2 (\prod \alpha^2_1) + K_3 (\sum \alpha^2_1 \alpha^2_2)^2 + K_4 (\sum \alpha^2_1 \alpha^2_2)(\prod \alpha^2_1) + K_5 (\sum \alpha^2_1 \alpha^2_2)^3 + K_6 (\prod \alpha^2_1)^2$$

$K_0 = -3.6, K_1 = 0.334, K_2 = 1; K_3 = -1.2; K_4 = 2; K_5 = 103.2; K_6 = 0.143$

$$A^* = 3.6 + 0.334(\sum \alpha^2_1 \alpha^2_2) + 1 (\prod \alpha^2_1) - 1.2 (\sum \alpha^2_1 \alpha^2_2)^2 + 4(\sum \alpha^2_1 \alpha^2_2)(\prod \alpha^2_1) + 103.2 (\sum \alpha^2_1 \alpha^2_2)^3 + 0.143 (\prod \alpha^2_1)^2$$

Similar procedures can be extended for other Iron Based Super Conductor FeAs (F-doped SmFeAsO), BaFe₂As₂, SmFeAsO

Super Conducting Material	Coherence Length (ξ) - 100	Coherence Length (ξ) - 110	Coherence Length (ξ) - 111
FeAs (F-doped SmFeAsO)	1.5 nm	2.0 nm	2.5 nm
BaFe ₂ As ₂	2.0 nm	2.5 nm	3.0 nm
SmFeAsO	3.5 nm	4.0 nm	4.5 nm

| For Iron Based Superconductor

$\xi_{\{100\}}, \xi_{\{110\}}, \xi_{\{111\}}$ are coherence lengths in (nm), $T_{\{100\}}, T_{\{110\}}, T_{\{111\}}$ Texture Factors along $\{100\}, \{110\}, \{111\}$ directions

| $\xi_{\{100\}} = A + B T_{\{100\}}$ (nm)

| $\xi_{\{110\}} = A + B T_{\{110\}}$ (nm)

| $\xi_{\{111\}} = A + B T_{\{111\}}$ (nm) |

**FeAs (F-doped SmFeAsO)* | $25 + 1.2 T_{\{100\}}$ | $25 + 1.0 T_{\{110\}}$ | $25 + 0.8 T_{\{111\}}$ |

BaFe₂As₂ | $40 + 1.3 T_{\{100\}}$ | $40 + 1.1 T_{\{110\}}$ | $40 + 0.9 T_{\{111\}}$ |

SmFeAsO | $35 + 1.4 T_{\{100\}}$ | $35 + 1.1 T_{\{110\}}$ | $35 + 0.9 T_{\{111\}}$ |

VI CONCLUSION.

Critical Resolved Shear Stress, Young's Modulus, Shear Modulus, Thermal Conductivity, Vicker's Hardness, Speed of Sound, Mean Free Time, Fracture Toughness, UV and Visible Optical Adsorption, Surface, Cleavage Energy, Change in Resistivity of Diamond & Goss and Cube Texture Quantification of YBCO, Ni Based, MgB₂, NbTi, BSCCO, FeSe, LaFeAsO Superconductors, Dynamic and Kinematic Viscosity of Copper and Aluminium, Iron, Chromium, Molybdenum, Titanium, Magnesium, Zinc, Coherence length and Texture Factor of FeSe Iron Based Super Conductor can be expressed By an Expansion into Direction Cosines $\alpha_1, \alpha_2, \alpha_3$ With Respect To the Crystal Axes. Generalized equation of Critical Resolved Shear Stress, Young's Modulus, Shear Modulus, Thermal Conductivity, Vicker's Hardness, Speed of Sound, Mean Free Time, Fracture Toughness, UV and Visible Optical Adsorption, Surface, Cleavage Energy Change in Resistivity of Diamond & Goss and Cube Texture Quantification of YBCO, Ni Based, MgB₂, NbTi, BSCCO, FeSe, LaFeAsO Superconductors, Dynamic and Kinematic Viscosity of Copper and Aluminium, Iron, Chromium, Molybdenum, Titanium, Magnesium, Zinc, Coherence length and Texture Factor of FeSe Iron Based Super Conductor can be utilized to obtain its value at any crystallographic direction with the provision of directional cosines $\alpha_1, \alpha_2, \alpha_3$ along that particular crystallographic direction.

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